American Standard

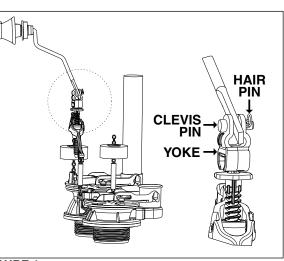
SILICONE FLAPPER SEAL PART NUMBERS: 7381424-100.0070A

TO REPLACE SILICONE SEAL:

- Turn off water supply; flush toilet (remove all water from the tank)
- Remove hair pin FIGURE 1
- Remove clevis pin; this frees the teeter bar from the trip lever arm **FIGURE 1**
- Place fingers underneath hinge and pull up to release all 4 hinges **FIGURE 2**
- Remove original flapper assembly from tank
- Firmly grab silicone gasket and massage the tabs from one side of the flapper while pulling away from the plastic frame **FIGURE 3**

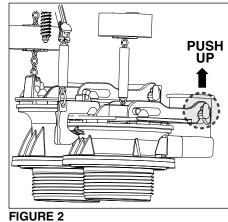
TO RE-ASSEMBLE:

- Push the tabs on the silicone flapper through appropriate openings of flush valve frame **FIGURE 3**
- Place the black flapper to the black flush valve body with the overflow tube and the red flapper to the flush valve body with the red cap and push all 4 hinges in place (red to red/black to black)
- Insert the trip lever arm in to the yoke FIGURE 1
- Push the clevis pin through the arm FIGURE 1
- Insert the hair pin FIGURE 1



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FIGURE 1





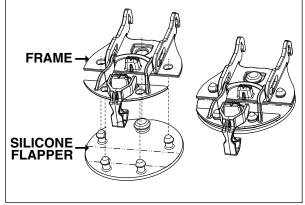


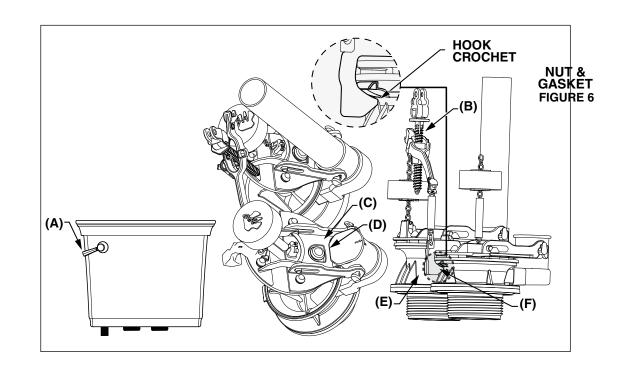
FIGURE 3



SILICONE FLAPPER SEAL **PART NUMBERS:** 7381424-100.0070A

COMPLETE BY ADJUSTING THE SETTINGS:

- Depress trip lever handle all the way (A)
- Adjust screw on the teeter bar (B) so rear frame (C) touches the frame stop (D)
- Return trip lever handle (A) to rest position.
- Make sure hook (E) is fully engaged under tab on valve body (F), if not, slightly adjust screw to make sure hook is engaged.
- Turn water supply on; adjust water level to specified dimension on back of tank and flush 5 times to prime





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