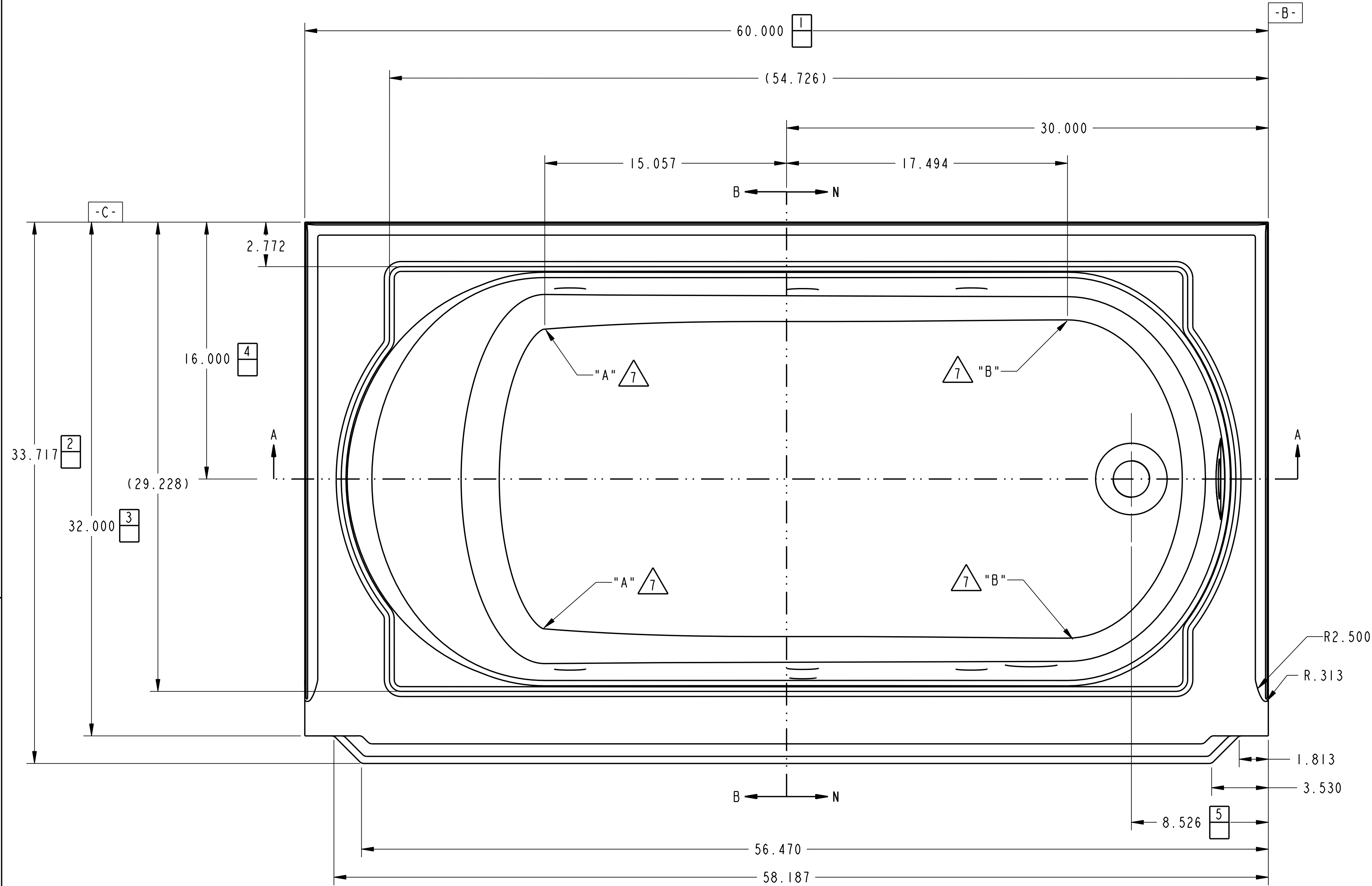
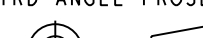


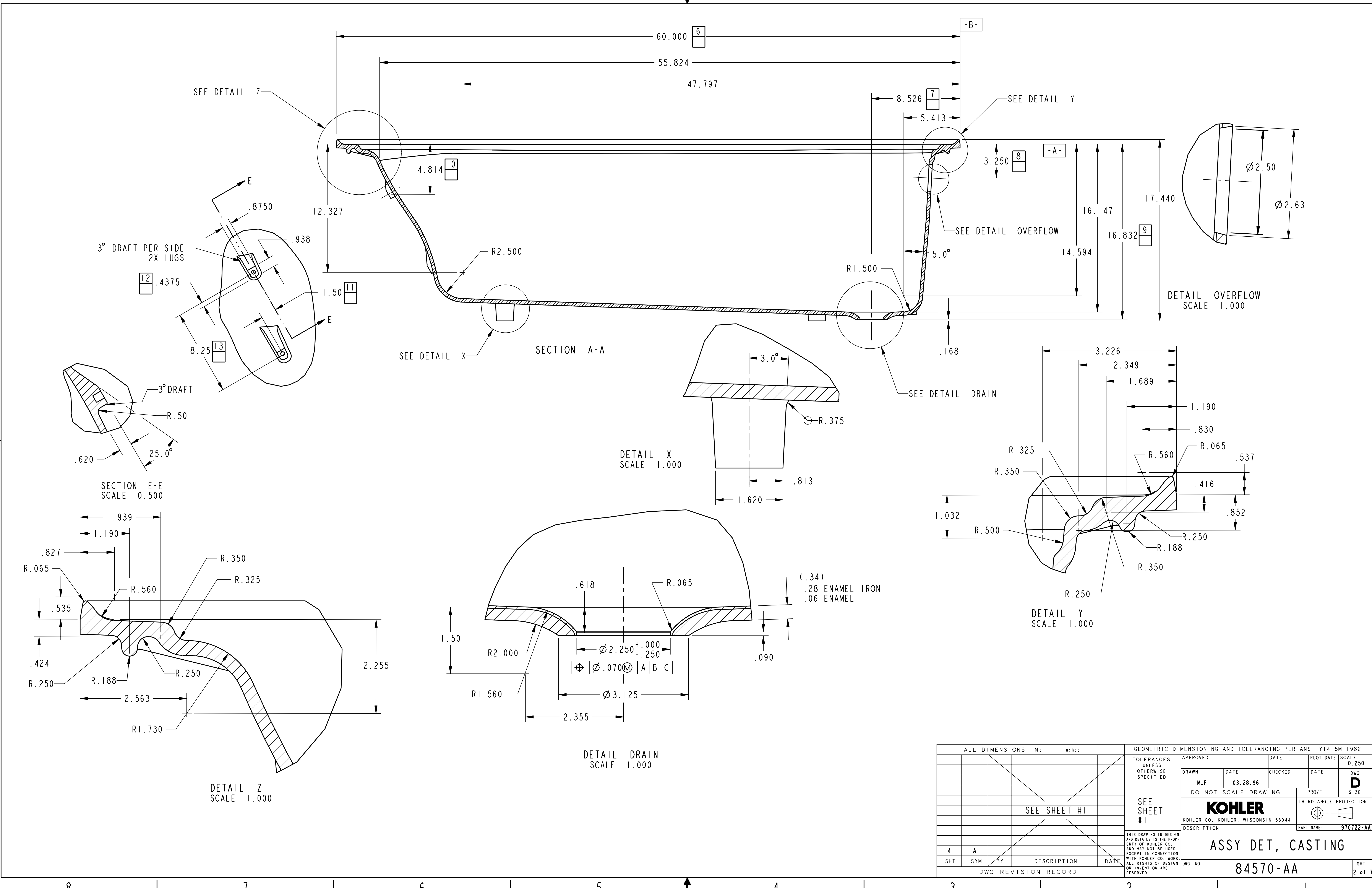


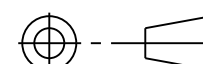
- NOTES:
- MATERIAL: ENAMELED IRON PER KOHLER PLUMBING NORTH AMERICA STANDARD SOP-1205-0053-0.
 - UNSPECIFIED TOLERANCE ON DIMENSIONS:
A. UNDER 12.00: $\pm .06$
B. 12.00 AND OVER: $\pm .005/\text{INCH}$
NOT TO EXCEED $\pm .16$
C. ANGLES: 2° MAX.
 - UNLESS OTHERWISE SPECIFIED:
A. DRAFT ANGLES 3° MAX.
B. RADII $.06 \pm .03$
C. CAST IRON WALL THICKNESS $.24 \pm .03$
D. FINISH ENAMEL THICKNESS $.06 \pm .03$
 - COLOR/FINISH PER F100 SERIES FINISH SPECIFICATIONS.
 - MEETS ANSI STANDARD A112.19.1M-1987.
 - REMOVE ALL FLASH.
 - RH DRAIN VERSION IS SHOWN. LH DRAIN VERSION IS MIRROR IMAGE ABOUT SECTION B-B.
 - UNLESS OTHERWISE SPECIFIED, PART MUST MEET OR EXCEED Q.A. SPECIFICATIONS QA-112-01, ENM-76-04-01, ENM-76-04-04 & QB710-01.
 - UNSPECIFIED RADII TO BE $.060$.
 - UNSPECIFIED DRAFT TO BE 3° .
 - FROM POINTS "A" TO "B", SIDEWALL TO FLOOR RADIUS WILL BE 2.19 BLENDING TO 1.50. OTHER SIDEWALL TO FLOOR RADII ARE IDENTIFIED ON SECTIONS.
 - ☐ DIMENSION TO BE VERIFIED BY INSPECTION.

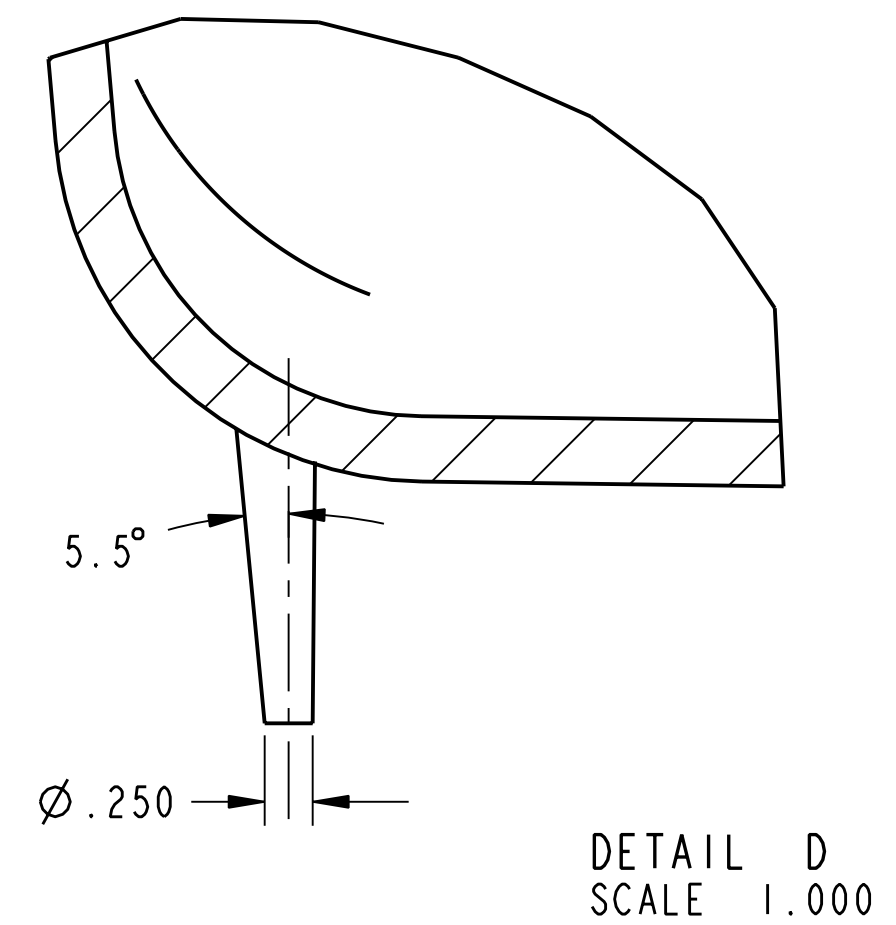
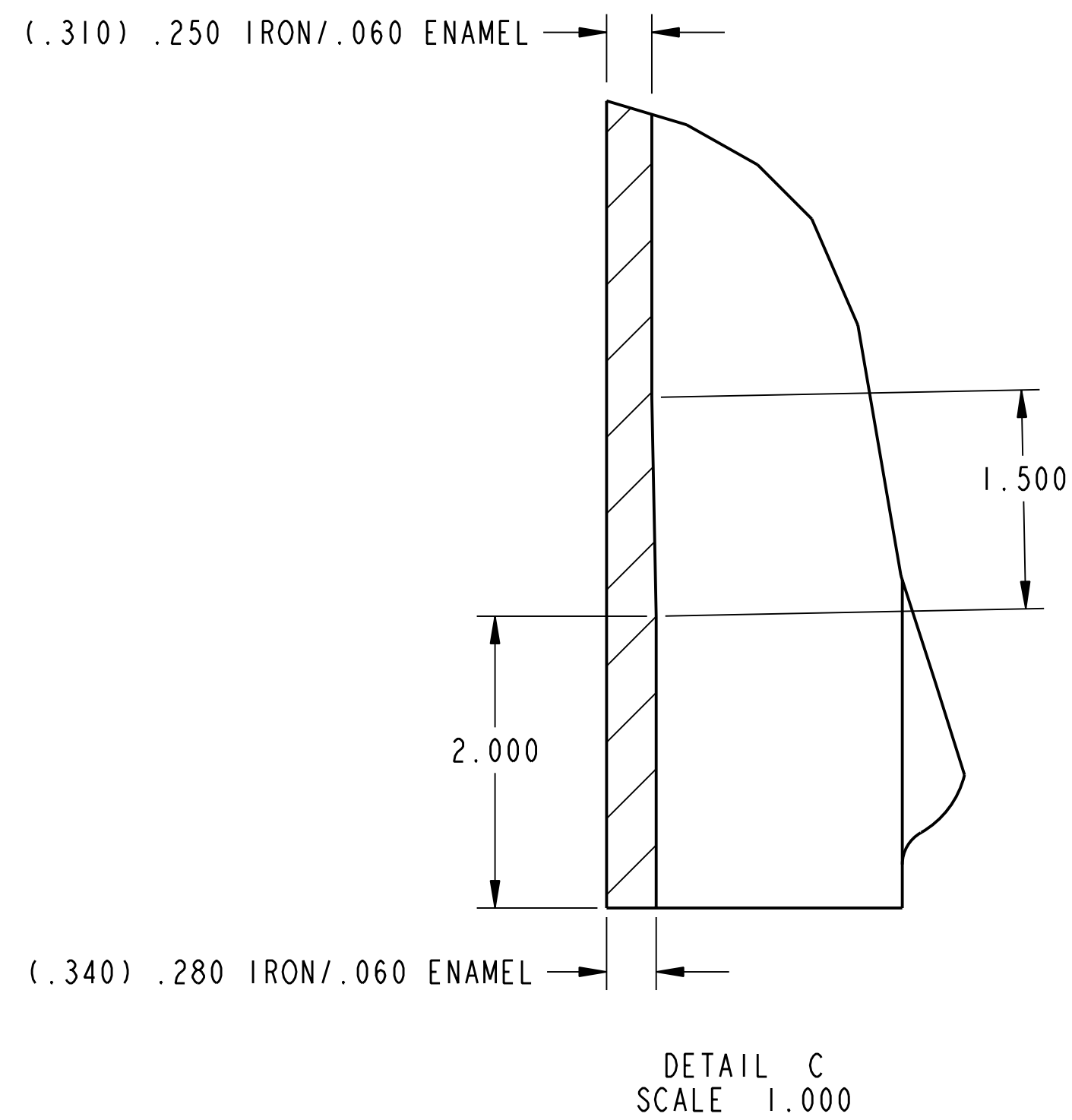
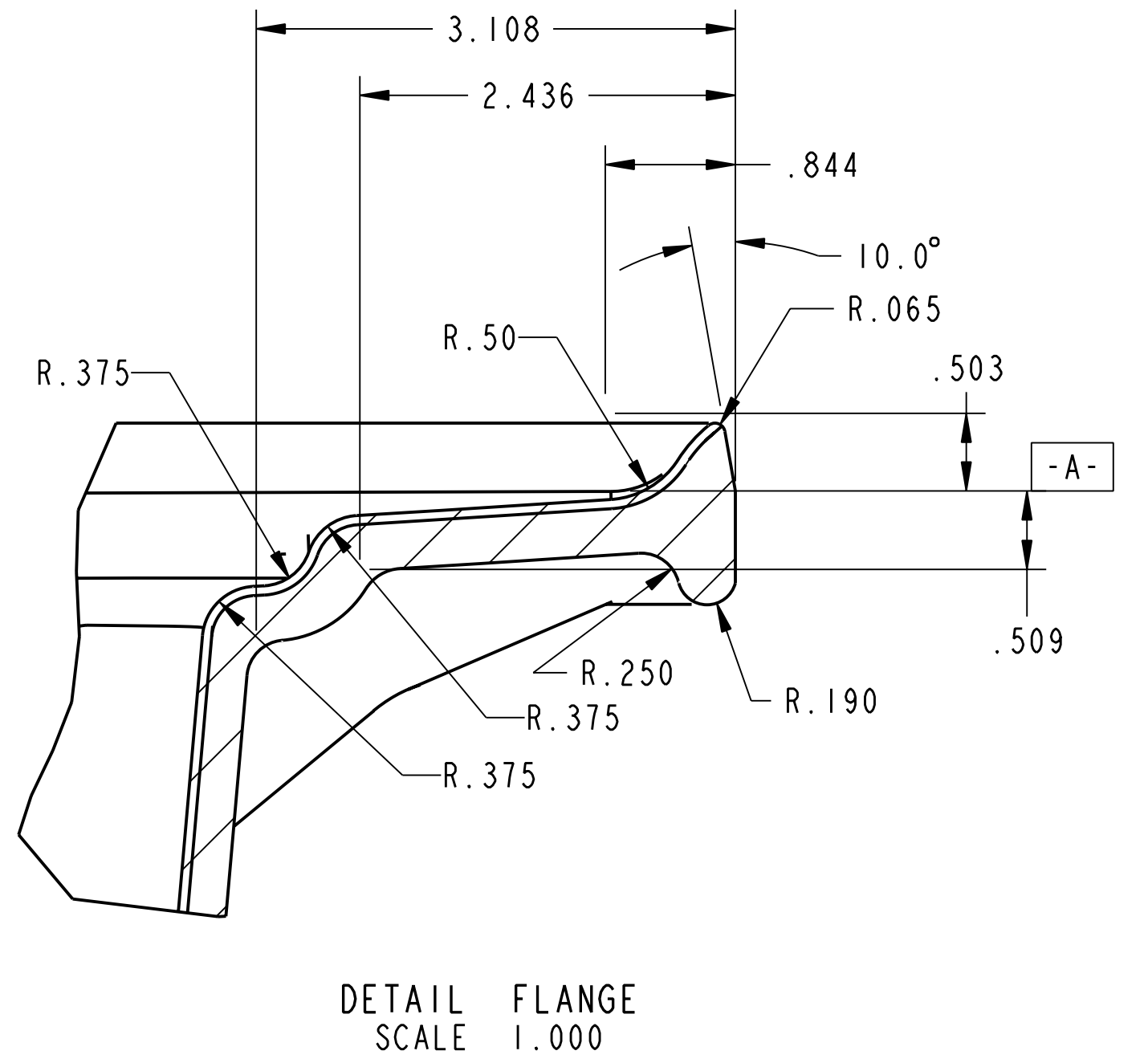
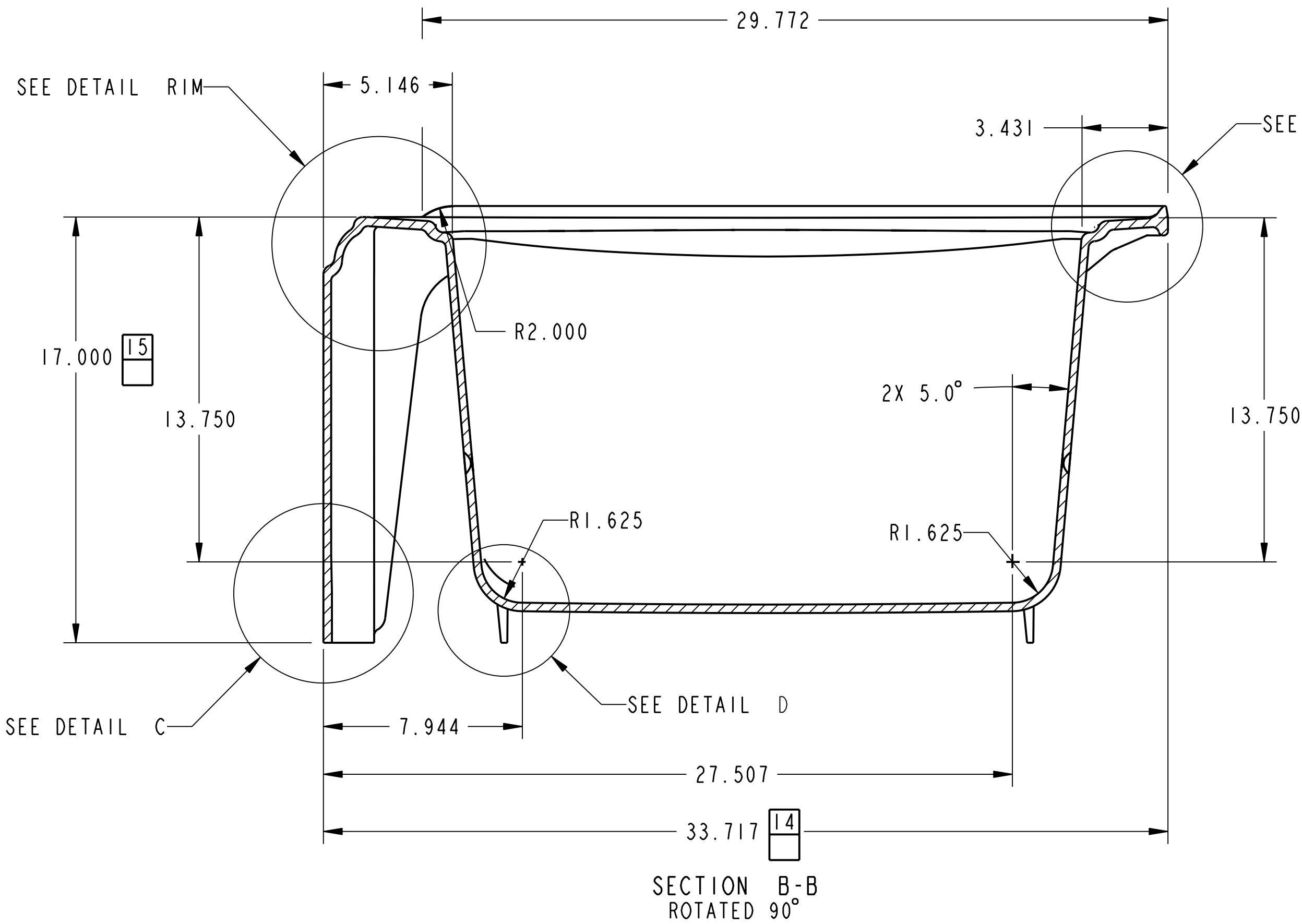
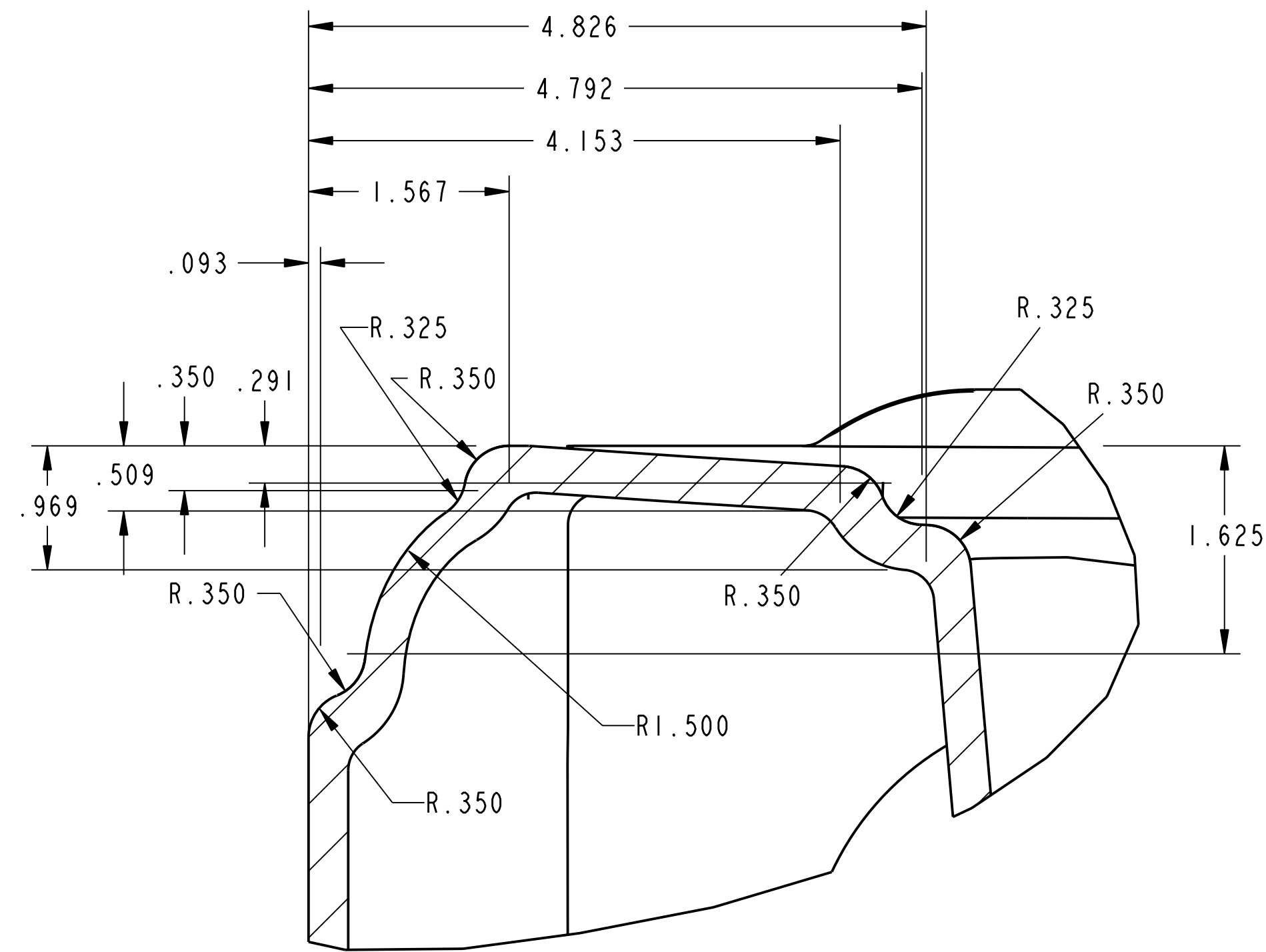
THIS DRAWING IS A FINAL PRODUCT
DRAWING. ALL DIMENSIONS INCLUDE
ENAMEL THICKNESS.

84570-D-AA	SHEETS 1-7	970724-AA	RH, SHOWN, W/P
84570-C-AA	SHEETS 1-7	970723-AA	LH, MIRROR, W/P
84570-B-AA	SHEETS 1-6	970722-AA	RH, SHOWN, BATH
84570-A-AA	SHEETS 1-6	970721-AA	LH, MIRROR, BATH
DRAWING P/N		USE	CASTING P/N
		DESCRIPTION	

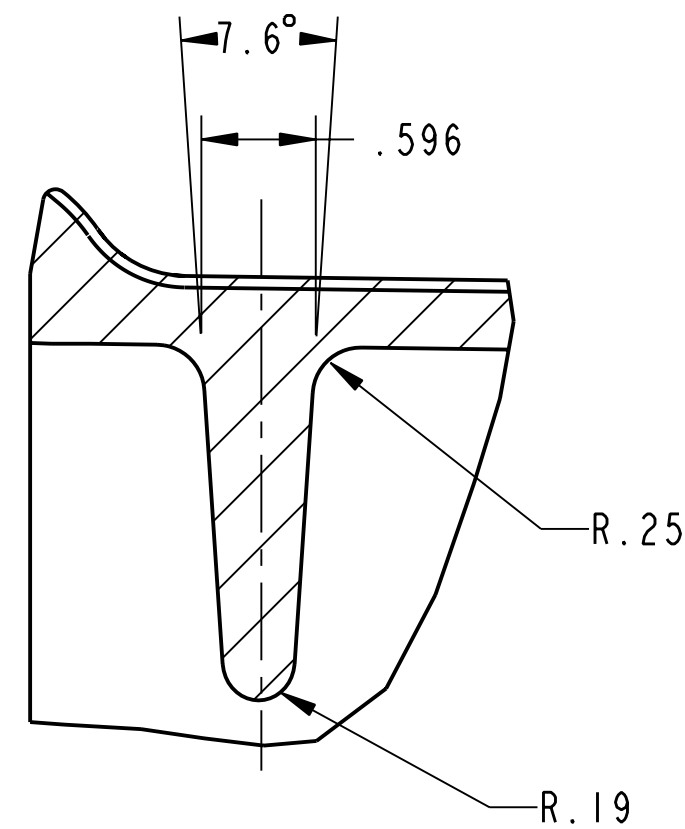
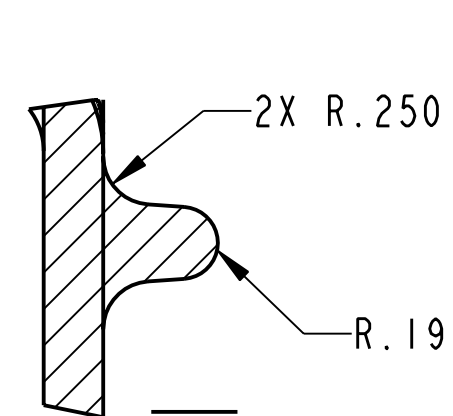
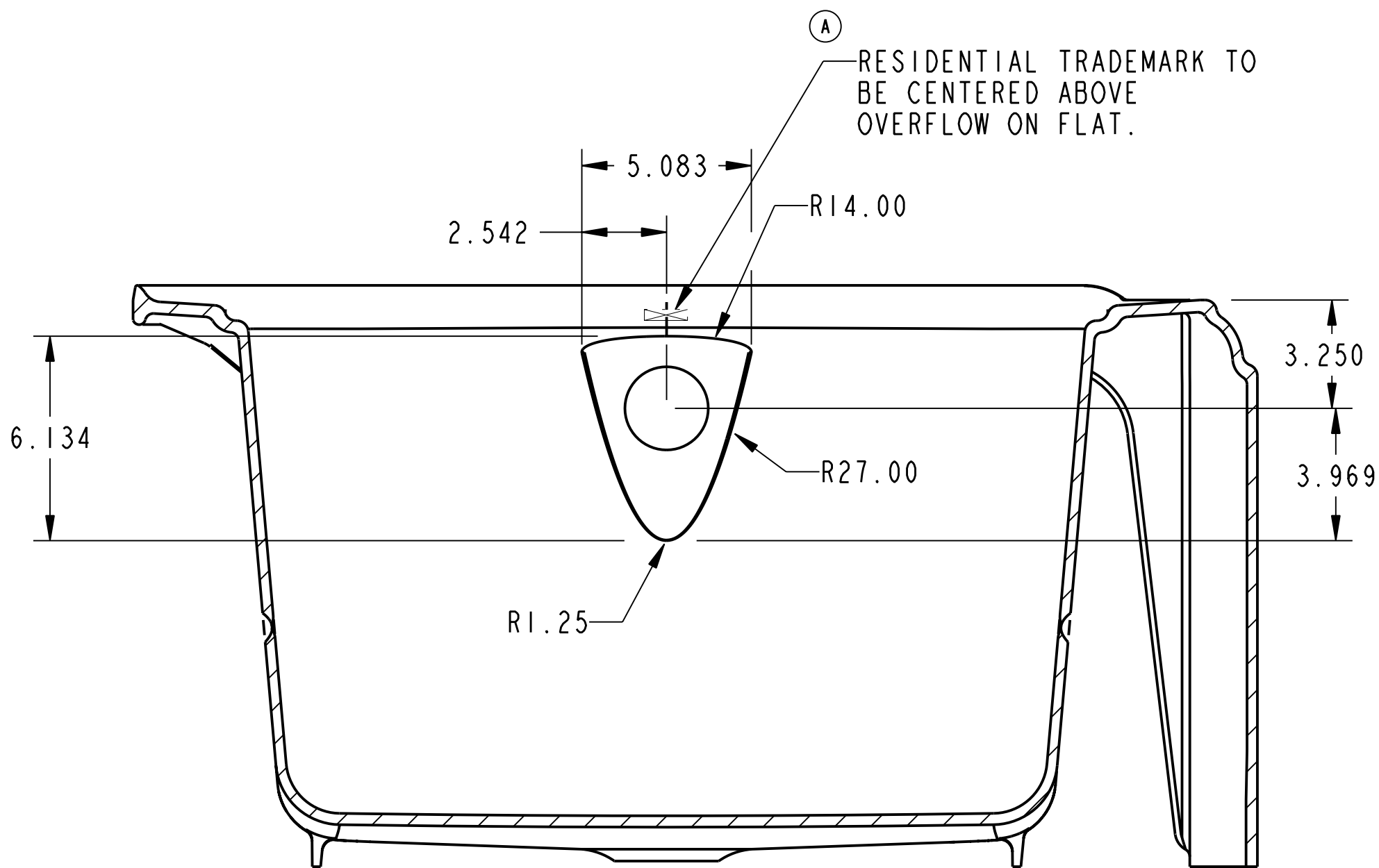
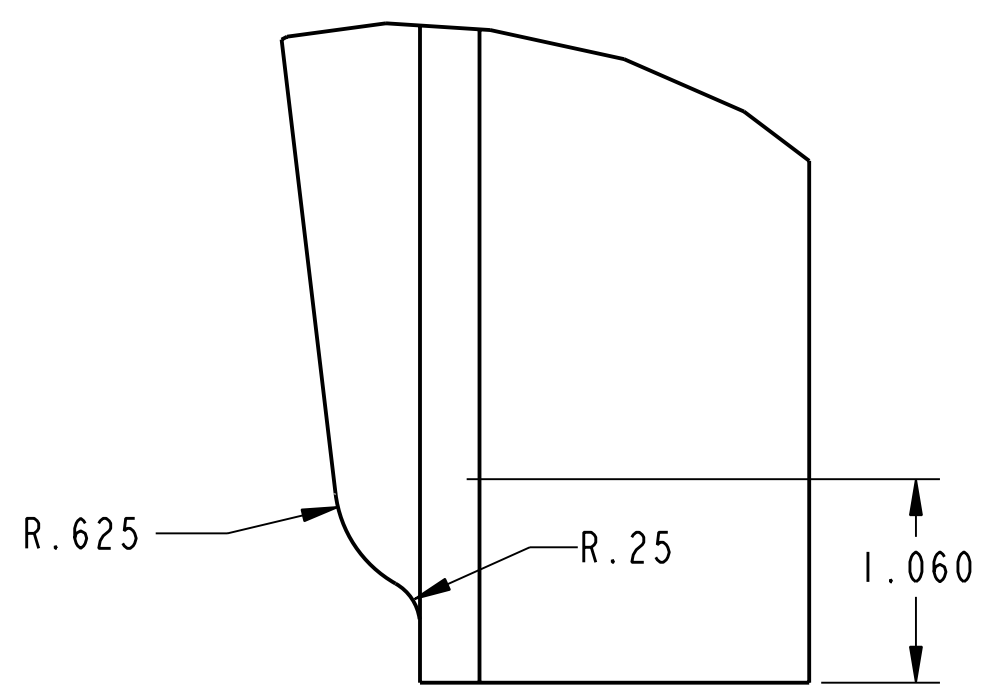
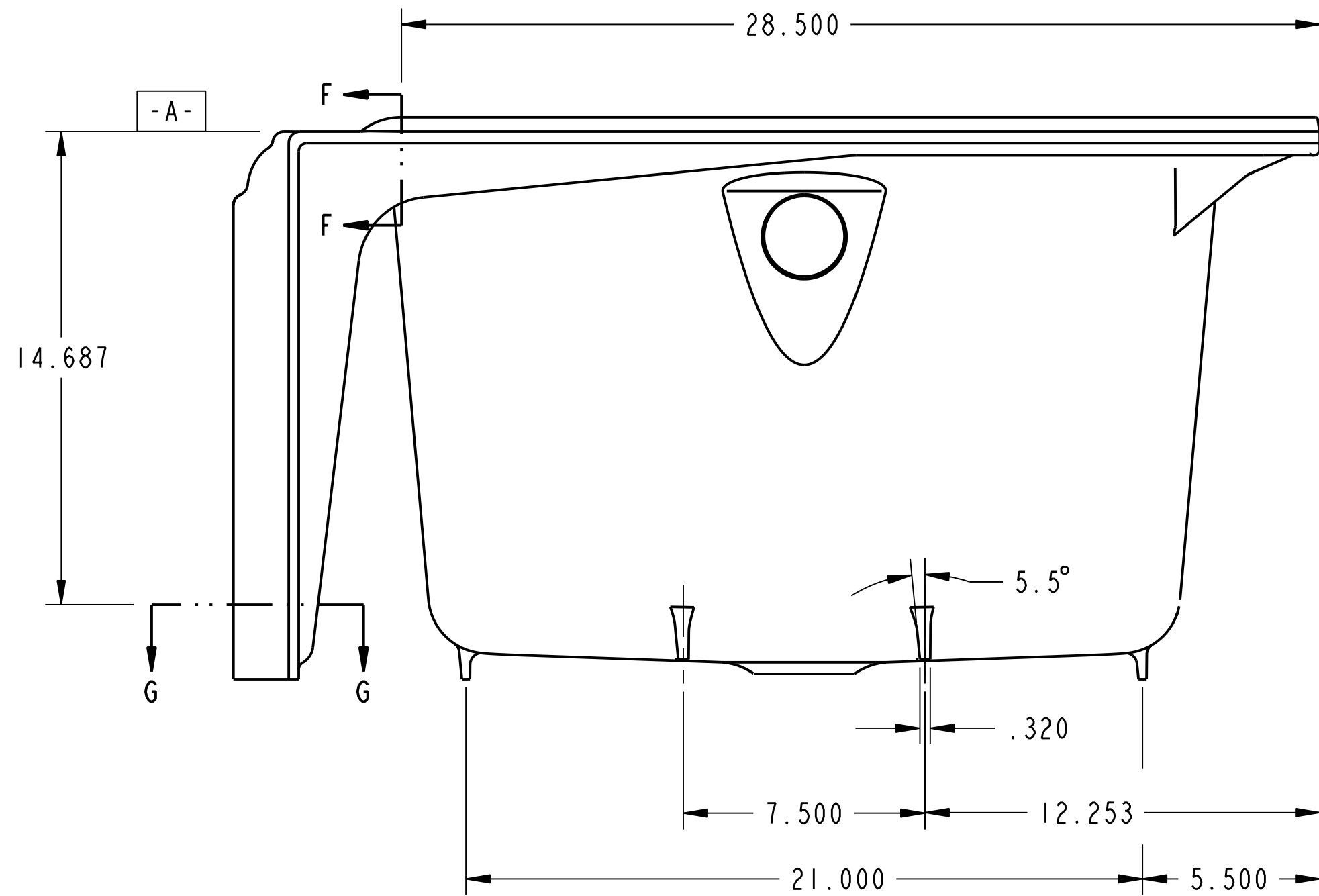
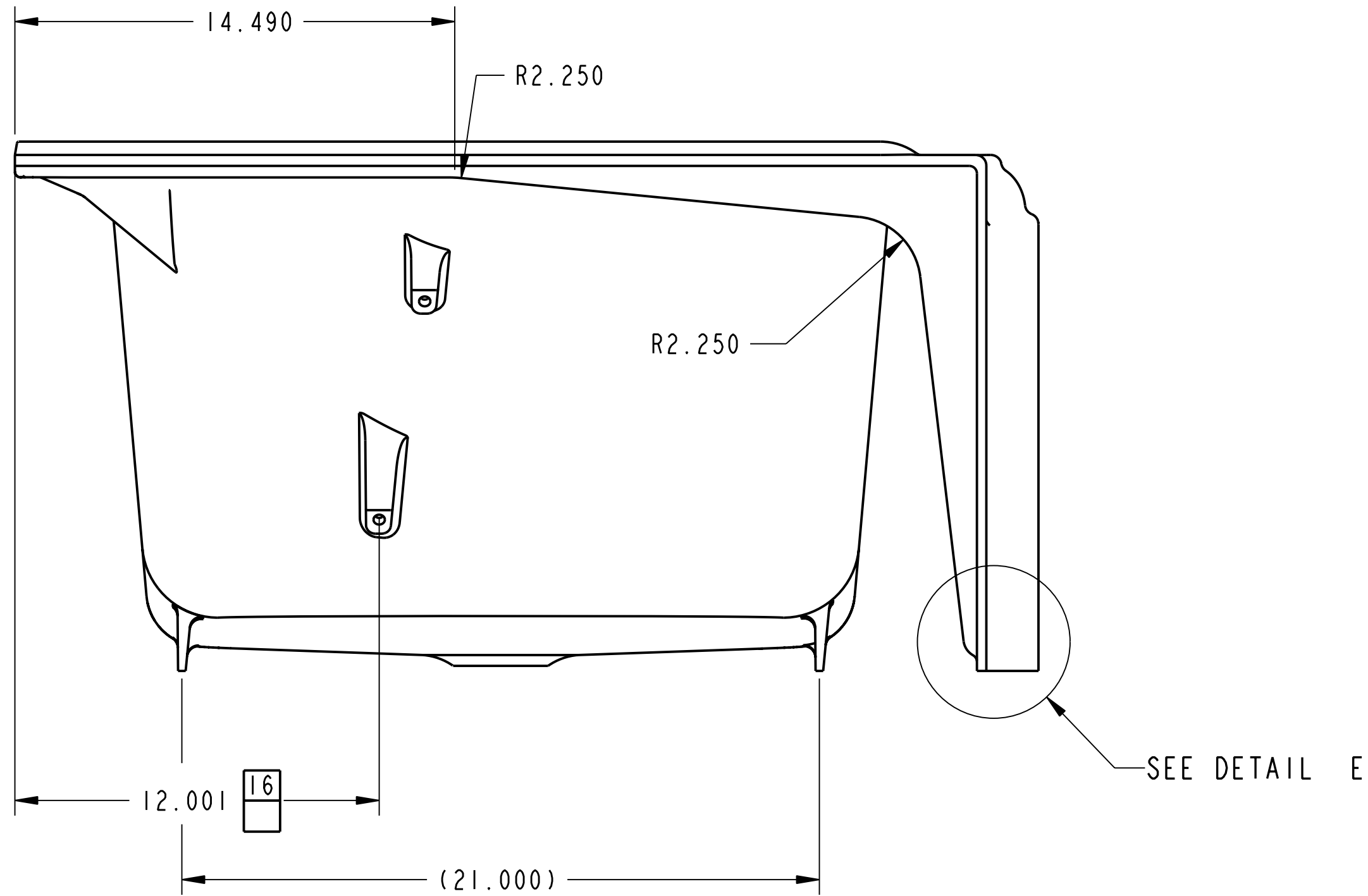
ALL DIMENSIONS IN: Inches					GEOMETRIC DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1982						
					TOLERANCES UNLESS OTHERWISE SPECIFIED .XXX ± .030 .XX ± .06 .X ± .13 ANG ± 1° THIS DRAWING IN DESIGN AND DETAILS IS THE PROP- ERTY OF KOHLER CO. AND MAY NOT BE USED EXCEPT IN CONNECTION WITH KOHLER CO. WORK. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.	APPROVED		DATE	PLOT DATE	SCALE	
						DRAWN	DATE	CHECKED	DATE		DWG 0.250
						MJF	03.28.96				D
						DO NOT SCALE DRAWING			PRO/E		SIZE
					KOHLER KOHLER CO., KOHLER, WISCONSIN 53044 DESCRIPTION	THIRD ANGLE PROJECTION					
											
						PART NAME: 970722-AA					
4	A	AHM	SEE ECN #78975	10.21.96	DWG. NO. 84570-AA	ASSY DET, CASTING					
SHT	SYM	BY	DESCRIPTION	DATE							
DWG REVISION RECORD						SHT 1 of 7					

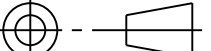


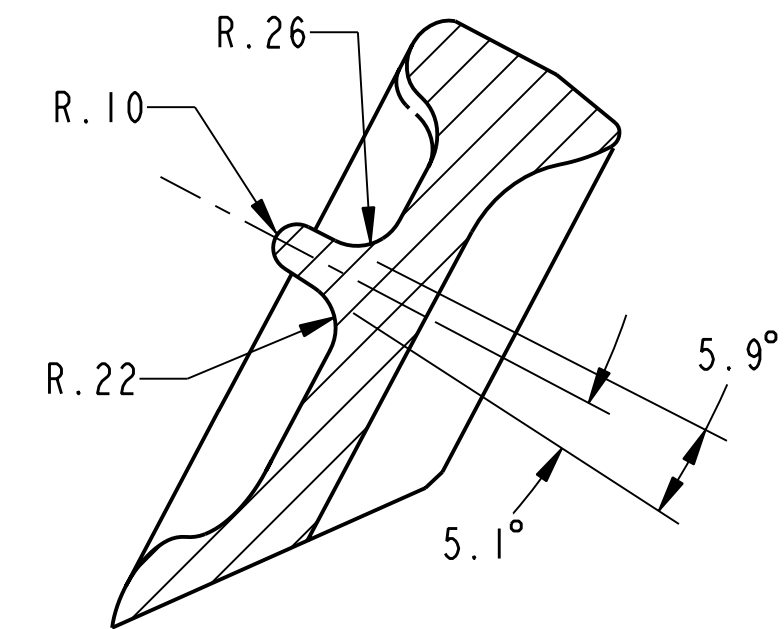
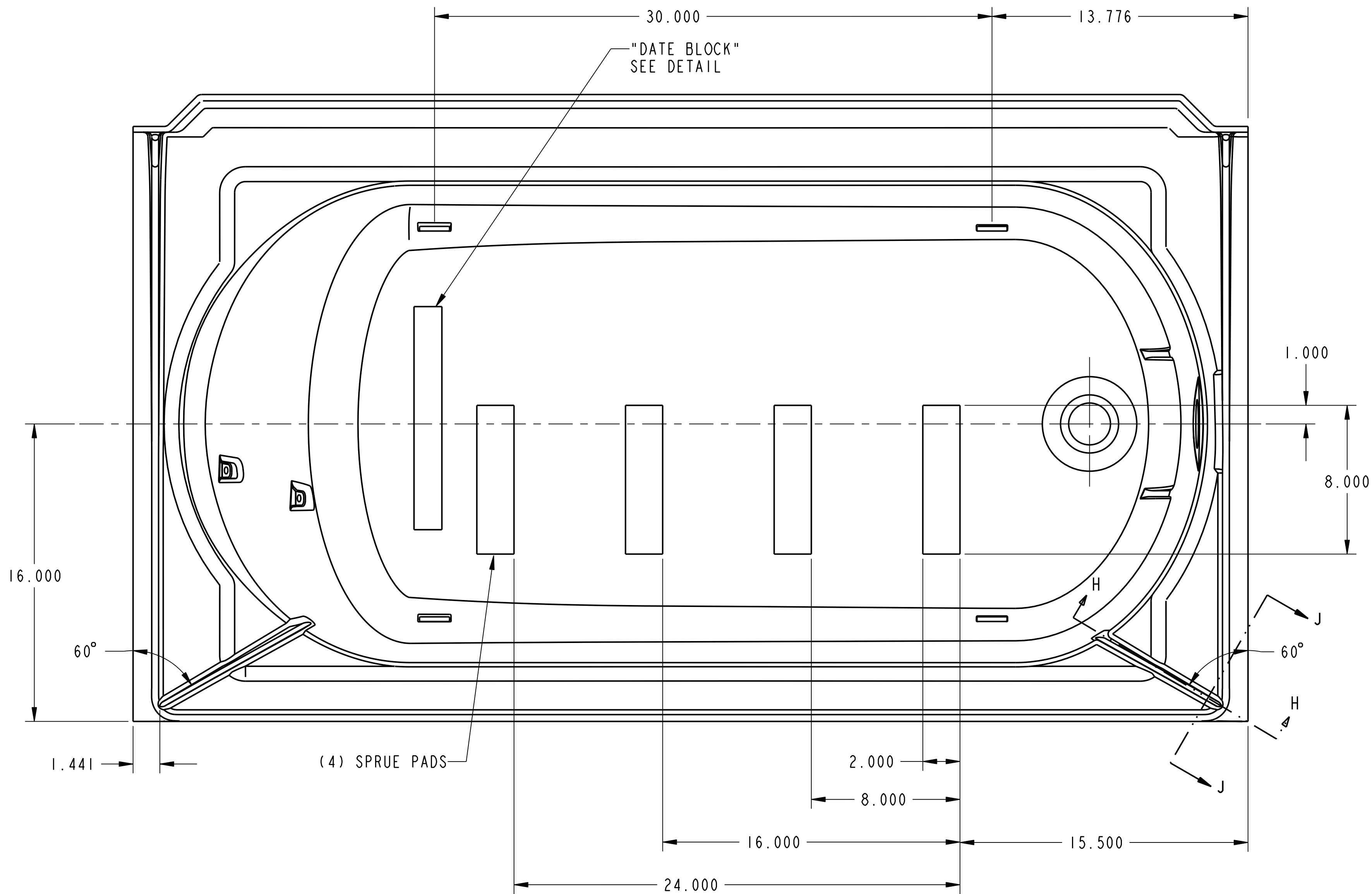
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					DRAWN MJF		DATE 03.28.96		CHECKED	DATE	DWG D	
					DO NOT SCALE DRAWING					PRO/E		SIZE
					THIRD ANGLE PROJECTION							
SEE SHEET #1					KOHLER		KOHLER CO. KOHLER, WISCONSIN 53044					
THIS DRAWING IN DESIGN AND DETAILS IS THE PROPERTY OF KOHLER CO. AND MAY NOT BE USED EXCEPT IN CONNECTION WITH KOHLER CO. WORK. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.					DESCRIPTION		PART NAME: 970722-AA					
					ASSY DET, CASTING							
DWG. NO. 84570-AA					SHT 2 of 2							



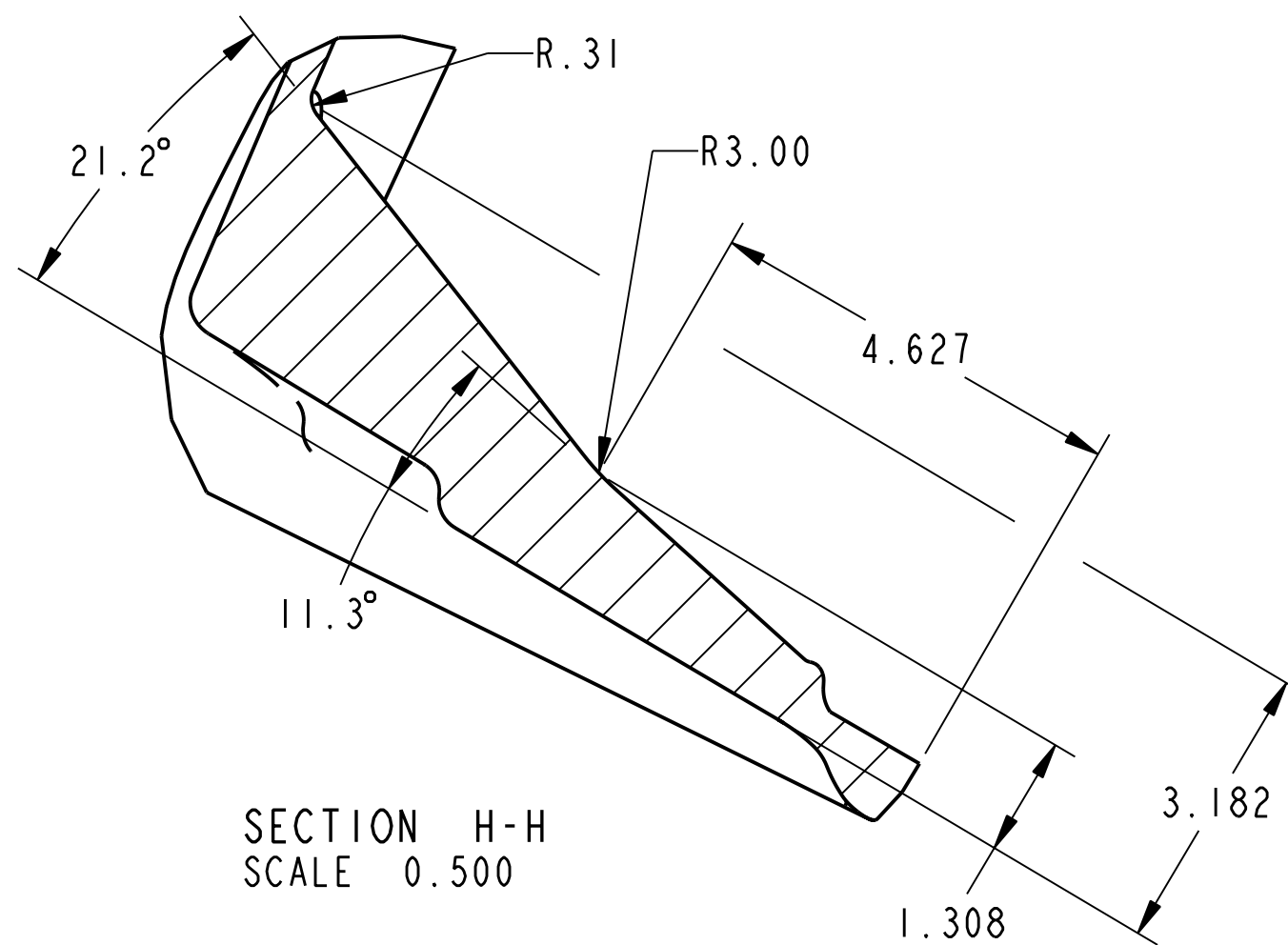
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						DRAWN	DATE	CHECKED	DATE	DWG			
						MJF	03.28.96			D			
						DO NOT SCALE DRAWING			PRO/E	SIZE			
					SEE SHEET #1	THIRD ANGLE PROJECTION							
						KOHLER							
						KOHLER CO., KOHLER, WISCONSIN 53044							
					THIS DRAWING IN DESIGN AND DETAILS IS THE PROPERTY OF KOHLER CO. AND MAY NOT BE USED EXCEPT IN CONNECTION WITH KOHLER CO. WORK. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.	DESCRIPTION			PART NAME: 970722-AA				
						ASSY DET, CASTING							
						DWG. NO. 84570-AA			SHT 3 of 7				
DWG REVISION RECORD													
4	A												
SHT	SYM	BY	DESCRIPTION	DATE									



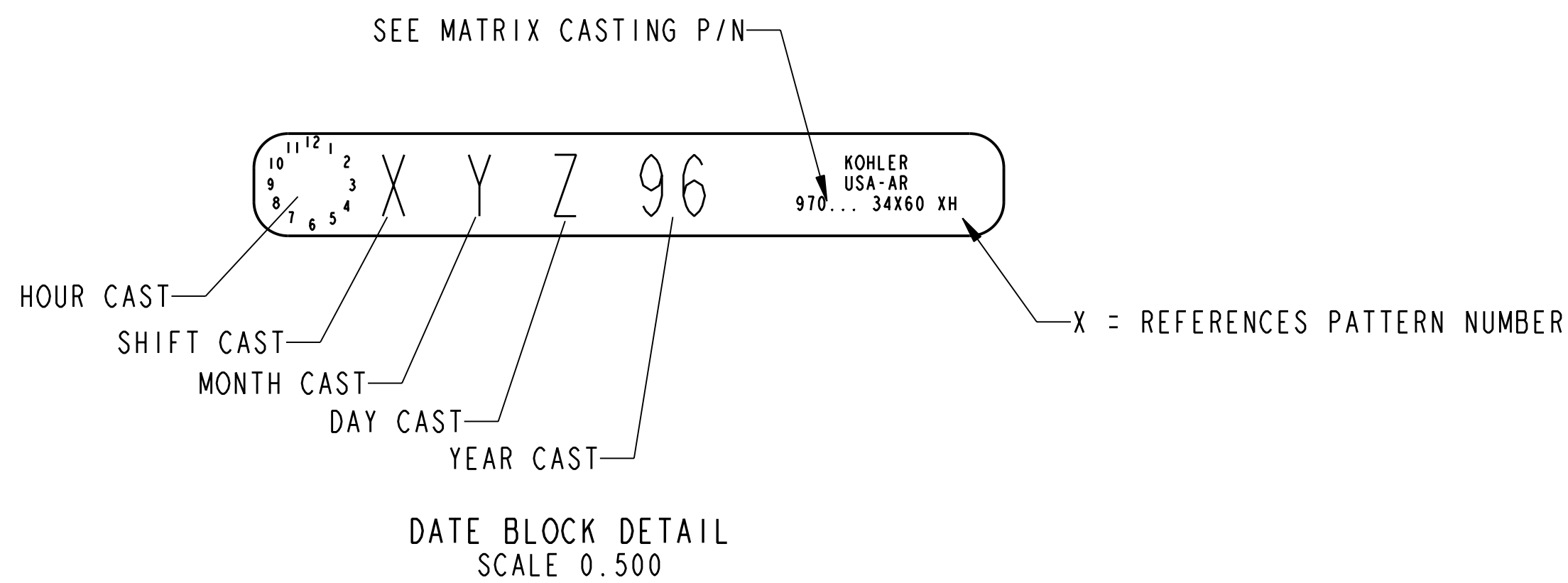
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SEE SHEET #1					TOLERANCES UNLESS OTHERWISE SPECIFIED		APPROVED		DATE	PLOT DATE	SCALE 0.250		
					DRAWN		DATE		CHECKED		DATE		DWG D
					DO NOT SCALE DRAWING				PRO/E				SIZE
					SEE SHEET #1		KOHLER		THIRD ANGLE PROJECTION 				
					THIS DRAWING IN DESIGN AND DETAILS IS THE PROPERTY OF KOHLER CO. AND MAY NOT BE USED EXCEPT IN CONNECTION WITH KOHLER CO. WORK. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.		KOHLER CO. KOHLER, WISCONSIN 53044		DESCRIPTION				
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DWG REVISION RECORD							DWG. NO.		84570-AA		SHT 4 of 7		



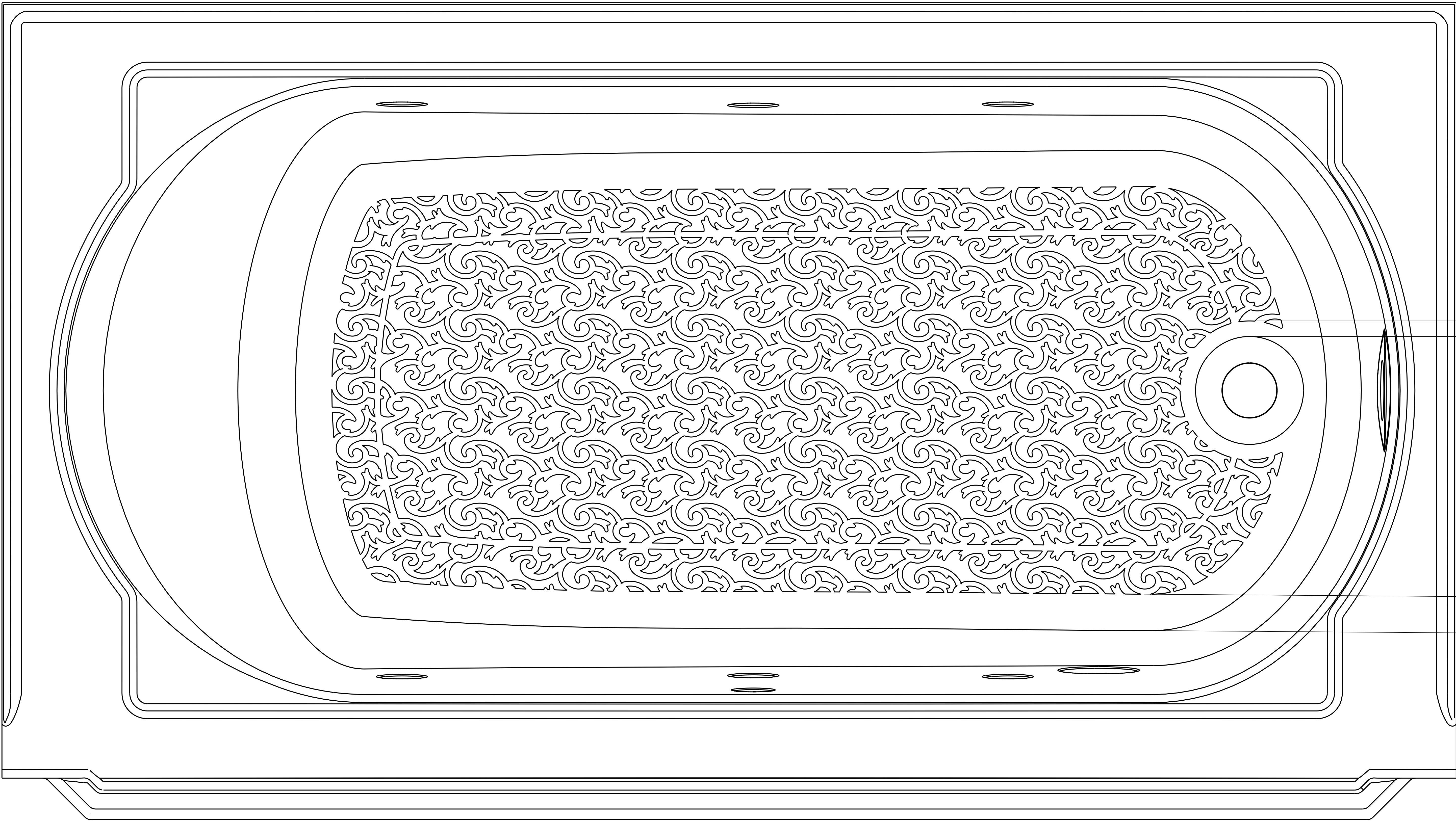
SECTION J-J
SCALE 1.000



SECTION H-H
SCALE 0.500



ALL DIMENSIONS IN: Inches					GEOMETRIC DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1982				
SEE SHEET #1					TOLERANCES UNLESS OTHERWISE SPECIFIED		APPROVED		DATE
					DRAWN		DATE	CHECKED	DATE
					DO NOT SCALE DRAWING		PRO/E		DATE
					SEE SHEET #1		DWG		SCALE
THIS DRAWING IN DESIGN AND DETAILS IS THE PROPERTY OF KOHLER CO. AND MAY NOT BE USED EXCEPT IN CONNECTION WITH KOHLER CO. WORK. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.					KOHLER		THIRD ANGLE PROJECTION		PART NAME: 970722-AA
DESCRIPTION					ASSY DET, CASTING		DWG. NO.		SHT
DWG REVISION RECORD					84570-AA		5 of 7		
4	A								
SHT	SYM	BY	DESCRIPTION	DATE					



D

C

B

A

SLIP GUARD PATTERN
SCALE 0.500

ALL DIMENSIONS IN: Inches					GEOMETRIC DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1982						
SEE SHEET #1					TOLERANCES UNLESS OTHERWISE SPECIFIED		APPROVED		DATE	SCALE	
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							MJF	04.24.96			DWG D
							DO NOT SCALE DRAWING			PRO/E	SIZE
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							DESCRIPTION		PART NAME:	970722-AA	
DWG REVISION RECORD					ASSY DET, CASTING						
4	A				DWG. NO.		84570-AA		SHT	6 of 7	

.64

1.50 ALL AROUND

8

7

6

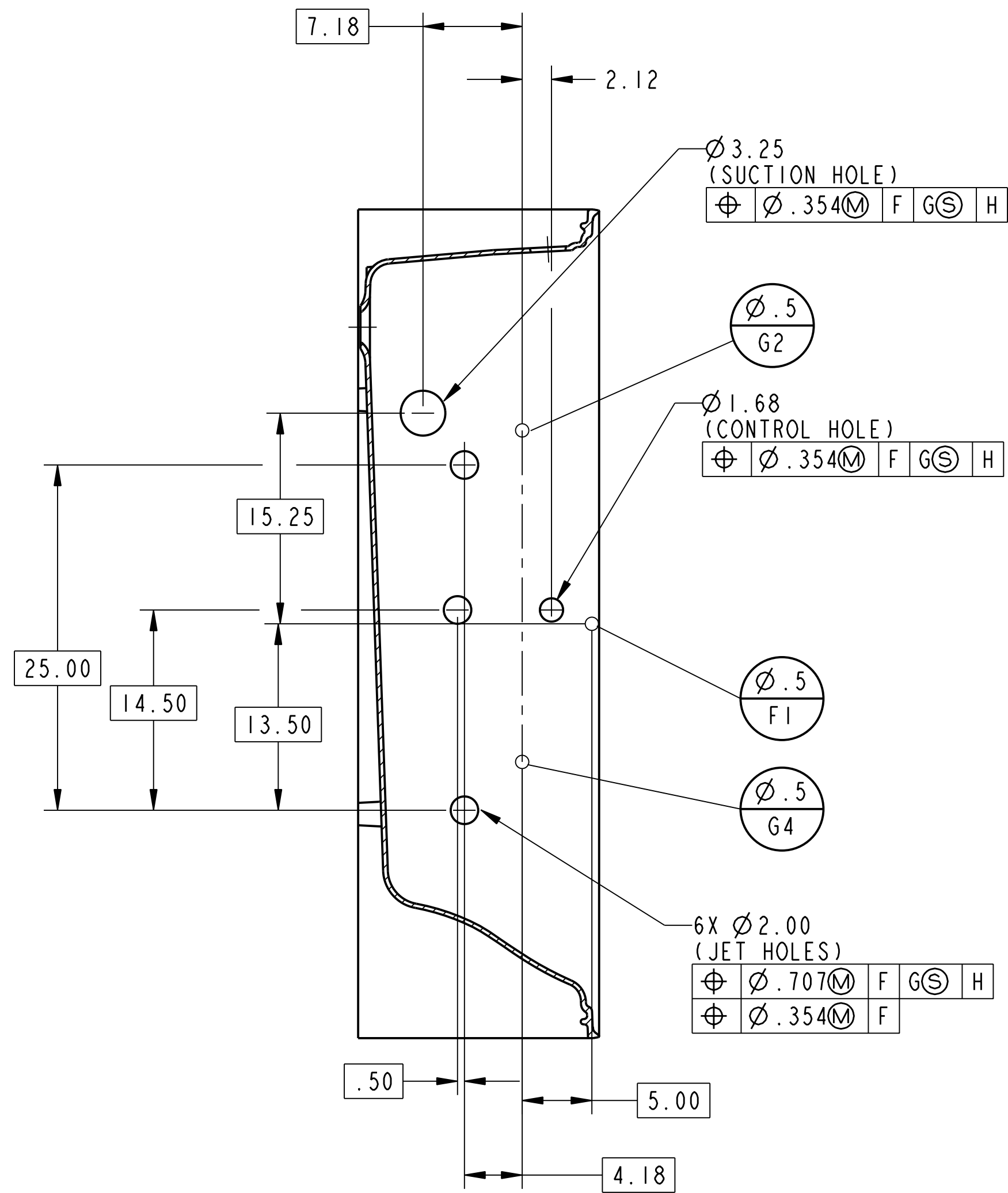
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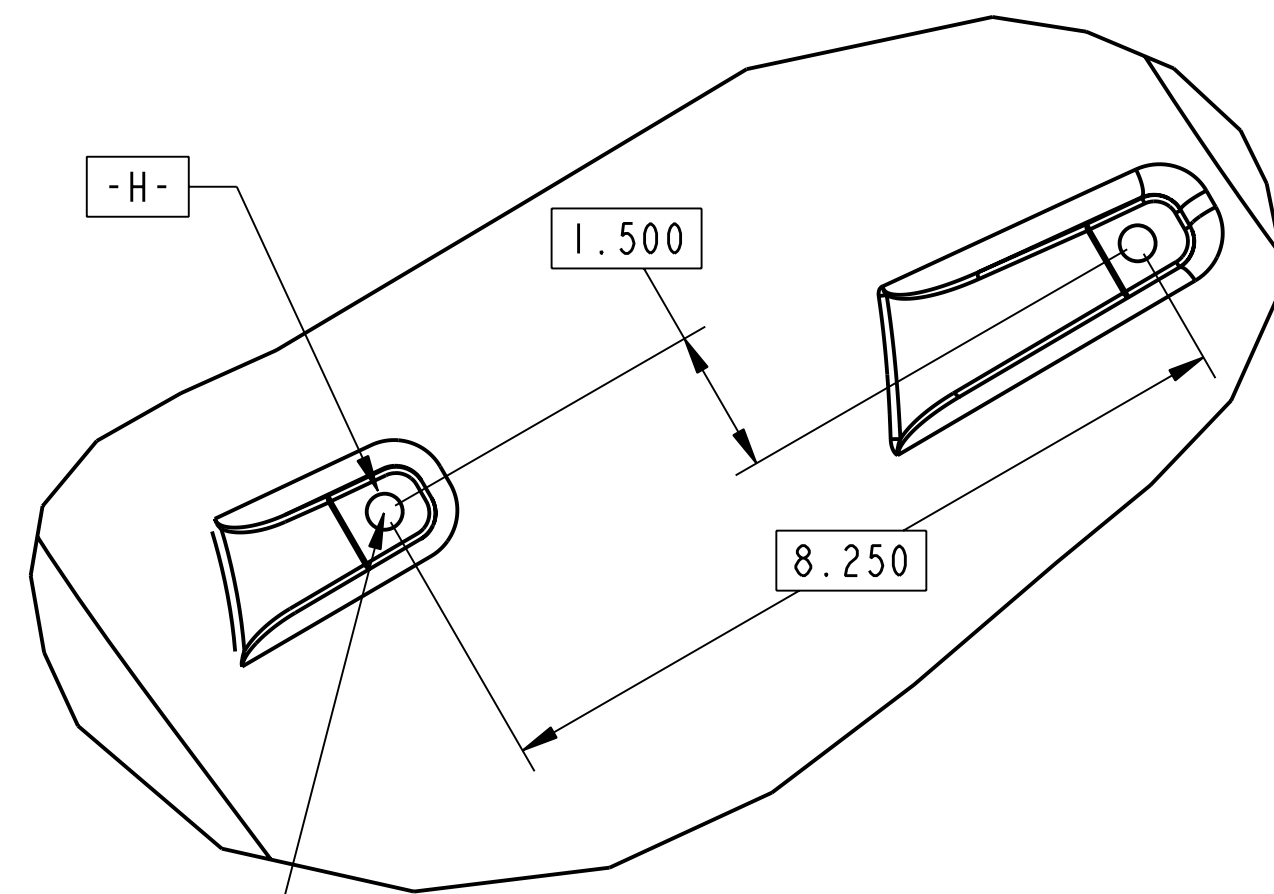
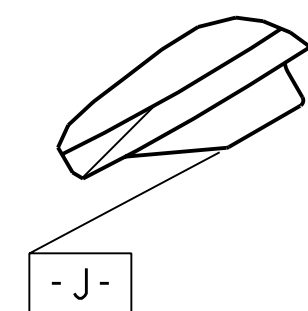
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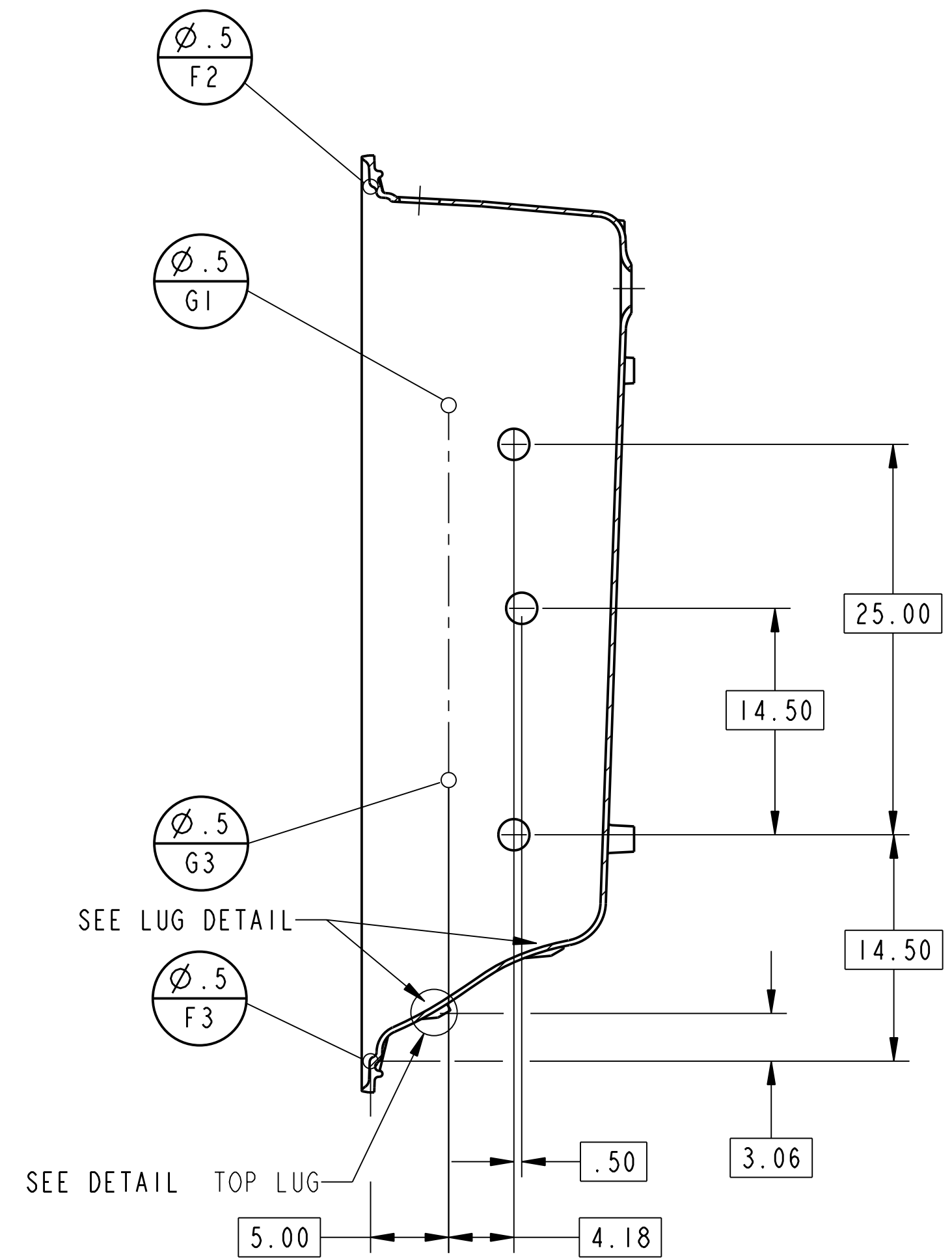
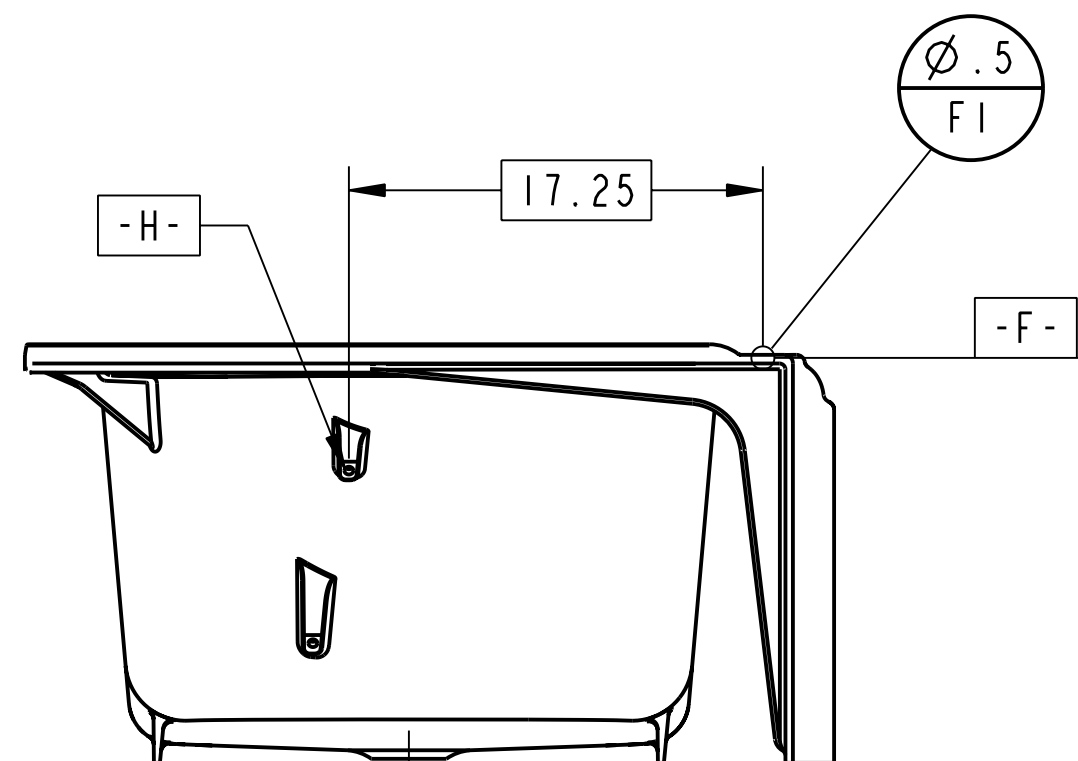
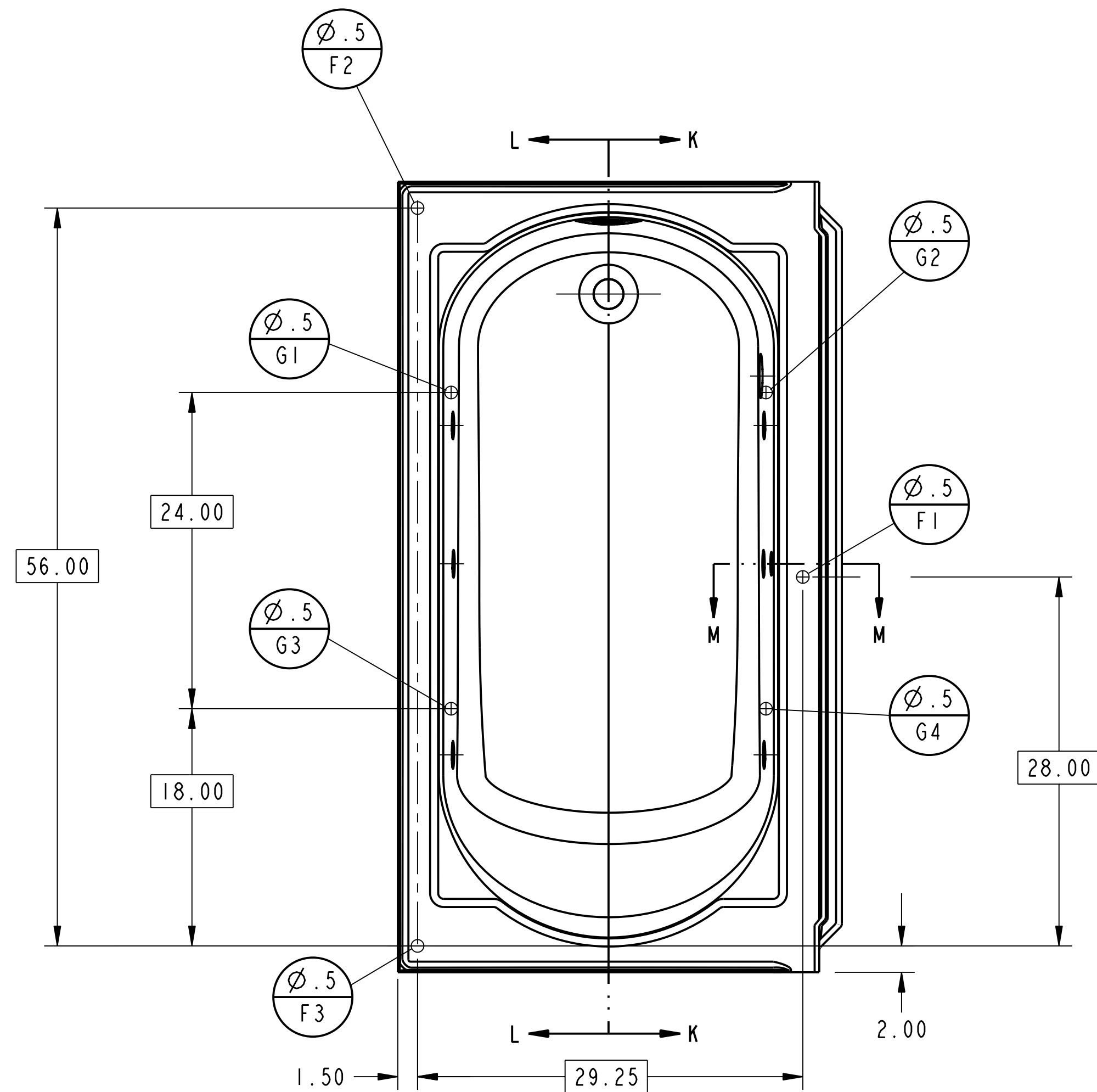
SECTION K-K

DETAIL TOP LUG
SCALE 0.500

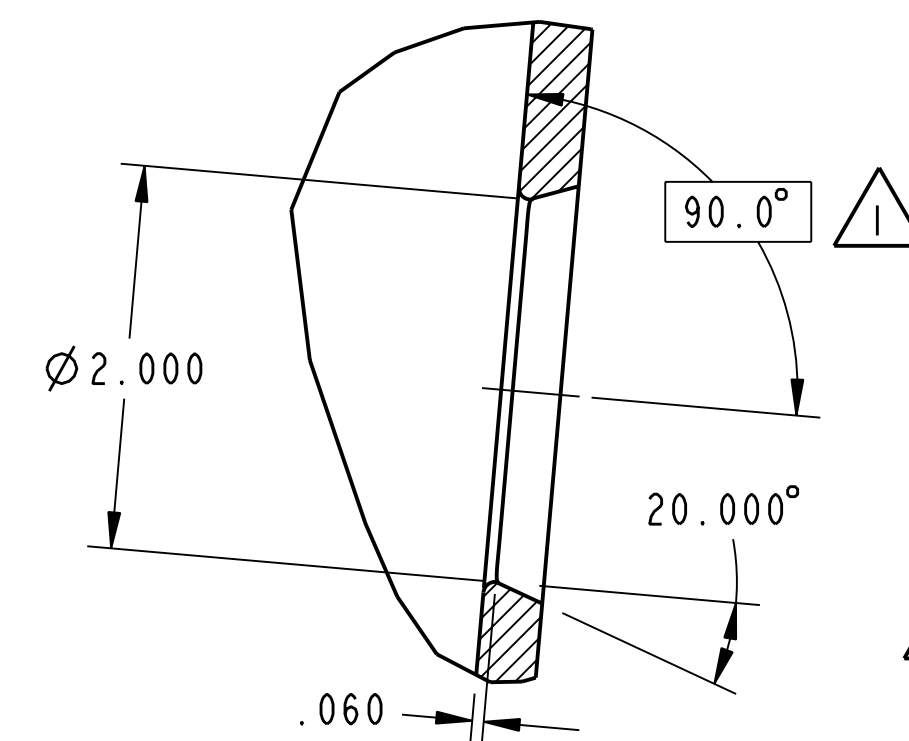


LUG DETAIL
SCALE 0.500

2X .375-16 UNC X .44
Ø.060 M J K S F
Ø.045 M J
.81



SECTION L-L



SECTION M-M
SCALE 1.000

ALL HOLES ARE TO BE PERPENDICULAR TO THE ENAMEL SIDE OF THE TUB.

2. RH DRAIN VERSION SHOWN.
LH DRAIN VERSION IS MIRROR
IMAGE ABOUT SECTION B-B. (PAGE 1)

ALL DIMENSIONS IN: Inches					GEOMETRIC DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1982				
SEE SHEET #1					TOLERANCES UNLESS OTHERWISE SPECIFIED		APPROVED		DATE
					DRAWN		DATE	CHECKED	DATE
					DO NOT SCALE DRAWING		PRO/E		DATE
					THIRD ANGLE PROJECTION		DWG		SCALE
4 A					THIS DRAWING IN DESIGN AND DETAILS IS THE PROPERTY OF KOHLER CO. AND MAY NOT BE USED EXCEPT IN CONNECTION WITH KOHLER CO. WORK. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.		KOHLER		0.125
SHT					DESCRIPTION		KOHLER CO., KOHLER, WISCONSIN 53044		DWG
DWG REVISION RECORD					DATE		PART NAME: 970722-AA		SIZE
					DWG. NO.		84570-AA		7 of 7