

# INSTALLATION INSTRUCTIONS

## #1 14 Gauge Heavy Duty Hinge

### Tools Needed:

- Adjustable Wrench or Socket Head and Driver
- "C" Clamps or Locking Pliers

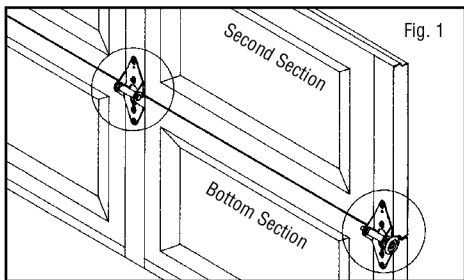


### WARNING

If your door is connected to an automatic opener, be sure to disengage the opener before beginning work.

**Caution:** Replace hinges only when door is in down and locked position. Never replace more than one hinge at a time.

Note: A #1 hinge is used on most steel, wood, fiberglass and aluminum doors for all center hinges and end hinges between the bottom and second sections. (See Figure 1)



**Step 1:** Using a wrench or socket driver, remove old hinge from door.

Note: Be sure to save and reuse your hardware (fasteners and rollers). If the hardware is not re-usable, or does not correspond to those shown in Figures 2, 3 & 4, the necessary hardware will need to be purchased.

**Step 2:** (For end hinges only)  
Remove roller from hinge and track.

**Step 3:** Reinsert the roller into the hinge and the track before bolting hinge to door. Using the indicated fasteners, bolt the new hinge to the door. (See Figures 2, 3 & 4)

\*DO NOT drill through the front surface of a steel, aluminum, or fiberglass door.

