## **Quick Start Guide** 45-01015-999 Steel Cart

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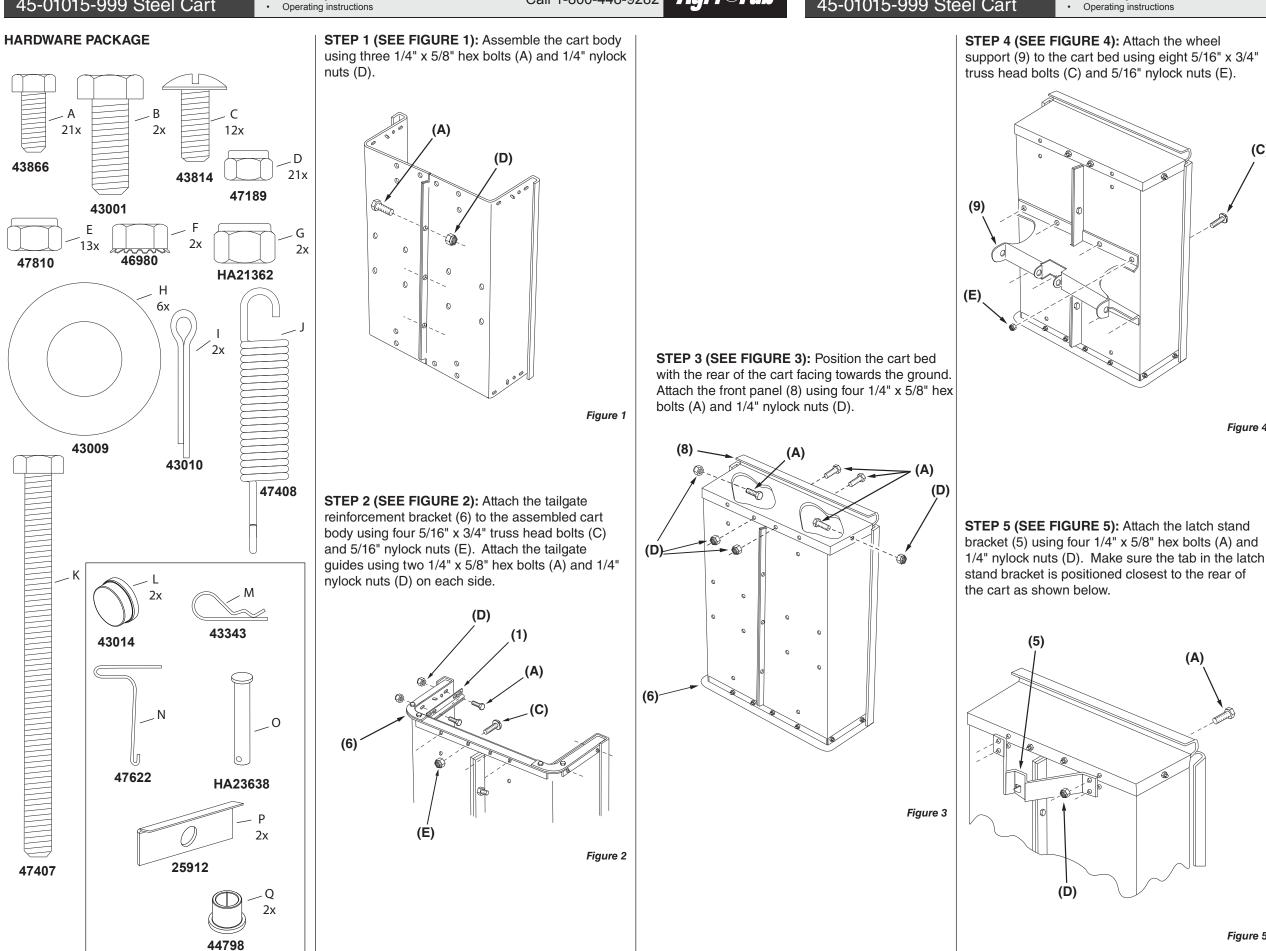
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Read the manual that came with your Steel Cart for: Important safety warnings Further explanation of features

**Problem?** Call 1-800-448-9282 **Quick Start Guide** 45-01015-999 Steel Cart

Read the manual that came with your Steel Cart for: Important safety warnings · Further explanation of features Operating instructions



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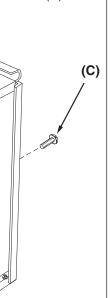


Figure 4

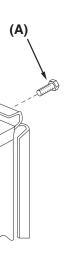


Figure 5

STEP 6 (SEE FIGURE 6): Attach the front corner caps (2) to the front of the cart bed using four 1/4" x 5/8" hex bolts (A) and 1/4" nylock nuts (D). Secure the tailgate reinforcement bracket to the cart bed using two 1/4" x 5/8" hex bolts (A) and 1/4" nylock nuts (D).

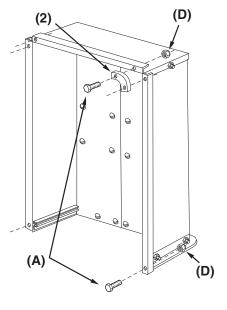


Figure 6

## **Quick Start Guide** 45-01015-999 Steel Cart

STEP 7 (SEE FIGURE 7): Insert two flanged

bearings (Q) into the tongue (11) as shown below.

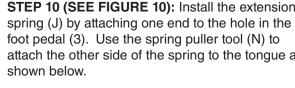
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STEP 10 (SEE FIGURE 10): Install the extension spring (J) by attaching one end to the hole in the foot pedal (3). Use the spring puller tool (N) to attach the other side of the spring to the tongue as shown below.



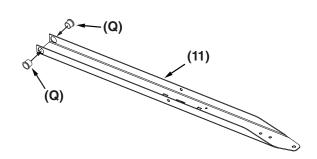


Figure 7

STEP 9 (SEE FIGURE 9): Install the foot pedal (3) by inserting a 5/16" x 4" hex bolt (K) through one side of the tongue, a 5/16" SEMS hex nut (F), the foot pedal (3), a 5/16" SEMS hex nut (F), and the tongue. Secure with a 5/16" nylock nut (E). Be sure to center the foot pedal on the bolt between the two SEMS nuts as shown below.

(K)

(E)

(Ė)

Ì

-(3)

Figure 9

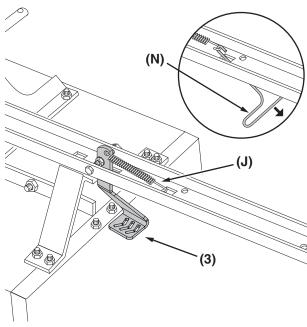


Figure 10

STEP 11 (SEE FIGURE 11): Install onto the axle (10) an axle clip (P), a 1/4" washer (H), a wheel (13), two 1/4" washers (H), a cotter pin (I) and a hub cap (L). Be sure to spread the ends of the cotter pin to secure the wheel. Repeat for the other side.

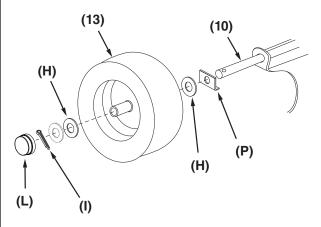
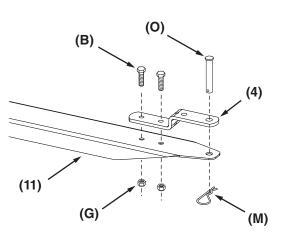
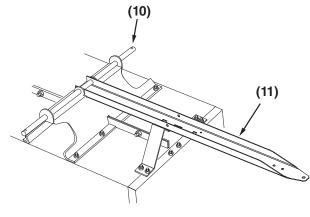


Figure 11

STEP 12 (SEE FIGURE 12): Attach the hitch bracket (4) to the tongue (11) using two 3/8" x 1" hex bolts (B) and 3/8" nylock nuts (G). Insert the hitch pin (O) and secure with 1/8" hair cotter pin (M).



STEP 8 (SEE FIGURE 8): Install the axle (10) through the wheel support and tongue (11) as shown below.





 Important safety warnings Further explanation of features Operating instructions





Figure 12