

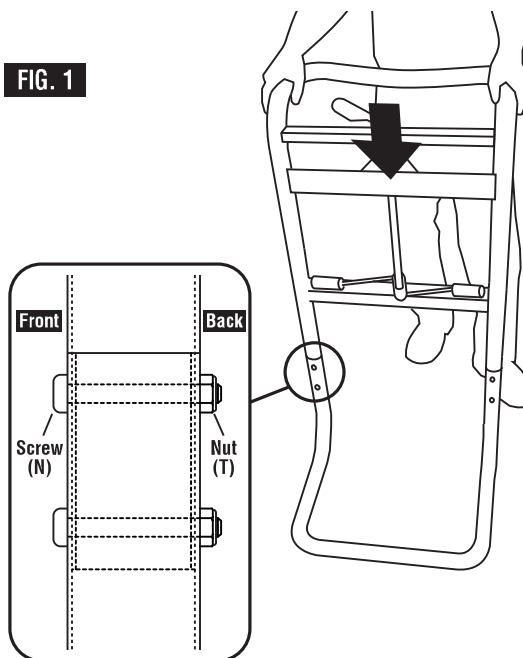
Assembly

Step 1

Attach Main Frame and Base Tube

1. Position base tube on a flat surface as shown in figure 1.
2. Insert ends of main frame into the base tube and push downward as far as it will go.
3. Insert four (4) 8 mm x 50 mm Phillips Head Screws (N) through the holes of the main frame and base tube, and securely tighten with four (4) 8 mm lock nuts (T) as shown.

FIG. 1

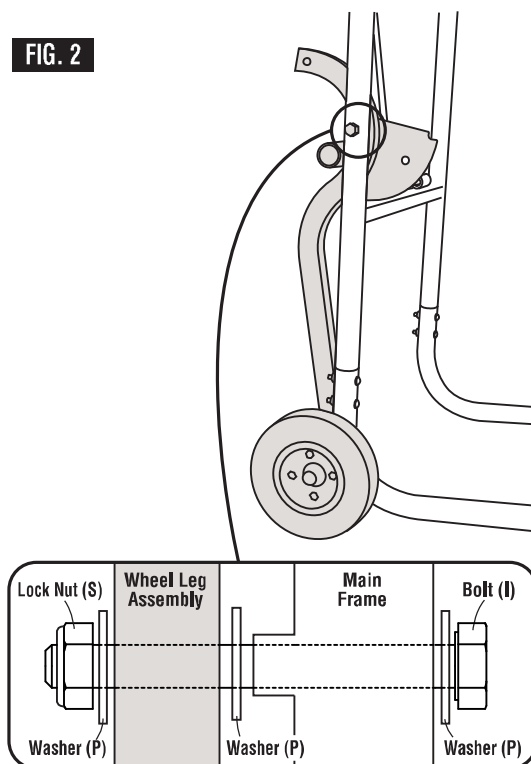


Step 2

Attach Wheel/Leg Assemblies

1. Locate the right wheel/leg assembly (see "R" sticker) and position on right side of main frame/base tube assembly as shown in figure 2.
2. Place one (1) 10mm flat washer (P) onto one (1) 10 mm x 100 mm bolt (I) and insert through main frame.
3. Place another (1) 10 mm flat washer (P) on bolt between wheel/leg assembly and main frame.
4. Insert bolt through right wheel/leg assembly, place one (1) 10 mm flat washer (P), and loosely tighten with one (1) 10 mm lock nut (S).

FIG. 2



Note: Do not over-tighten lock nut. These parts need to freely rotate for stand to operate properly.

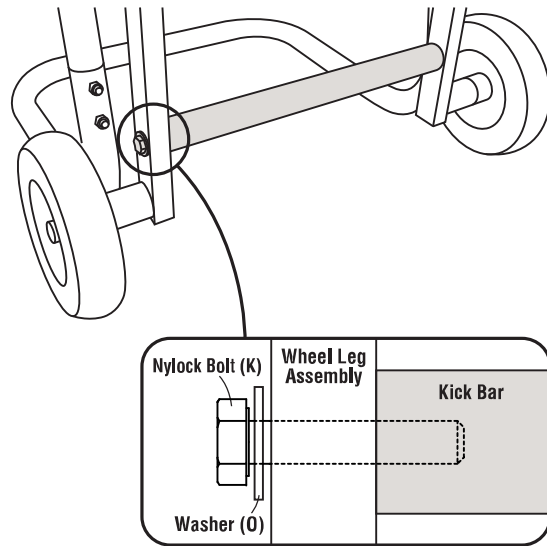
Repeat procedure on left side.

Step 3 Attach Kick Bar

1. Locate the kick bar and position it between the left and right wheel/leg assemblies as shown in figure 3.
2. Place one (1) 10mm x 29mm OD flat washer (O) onto one (1) 10mm x 50mm Nylock hex head bolt (K). Insert bolt through the wheel/leg assembly and thread it into the the kick bar and securely tighten.

Repeat this procedure on other side.

FIG. 3



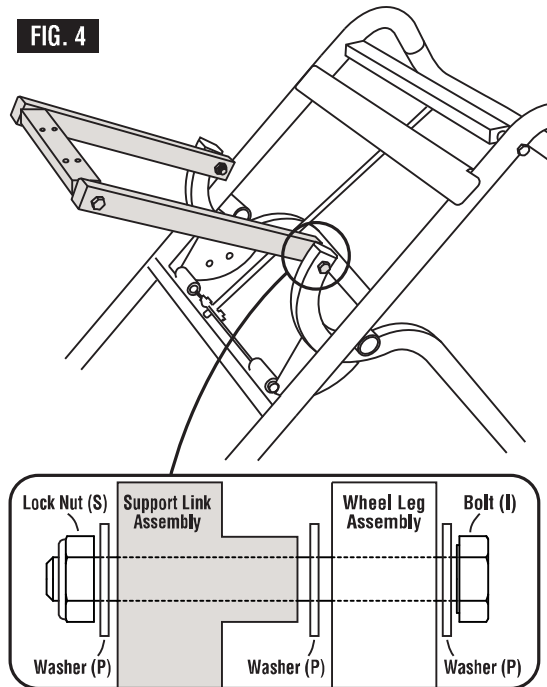
Step 4 Attach Support Link Assembly

1. Unfold stand from vertical position:
With one hand on the handle, foot on the kick bar, pull back slightly and rotate the release lever to disengage the locking pins. With both hands on the handle, pull back, push down, and lower the stand until it locks in position.
2. Locate the support link assembly and assemble as shown in figure 4. Note the "R" and "L" stickers for proper orientation.
3. Place one (1) 10mm flat washer (P) onto one (1) 10mm x 100mm bolt (I).
4. Insert bolt through wheel/leg assembly and place one (1) 10mm flat washer (P) on bolt between wheel/leg and support link assemblies.
5. Insert bolt through support link assembly, place one (1) 10mm flat washer (P), and loosely tighten with one (1) 10mm lock nut (S).

Note: Do not over-tighten lock nut. These parts need to freely rotate for stand to operate properly.

Repeat this procedure for the opposite side.

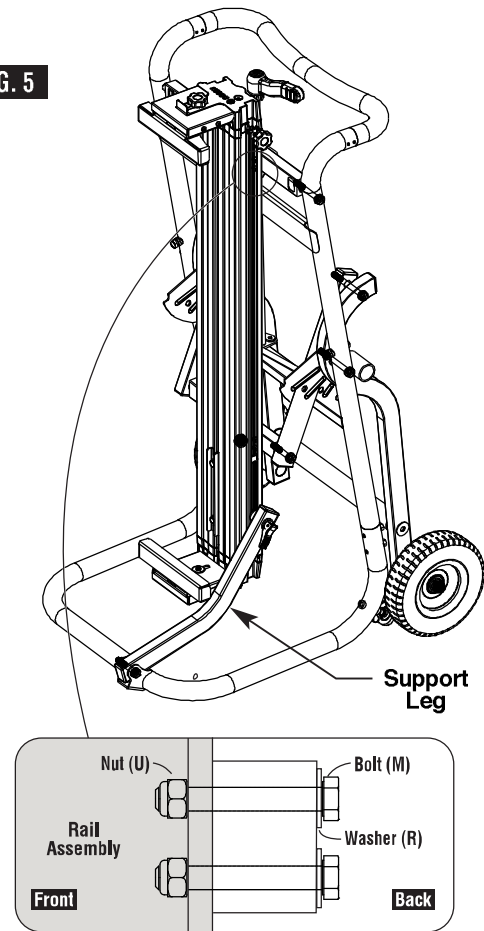
FIG. 4



Step 5 Attach Rail Assembly

1. Locate the rail assembly and assemble as shown in figure 5.
2. Fold stand upright: Rotate release lever down to clear locking pins. With both hands on the handle, pull up and push forward on the stand until it locks into the upright position (see page 9).
3. Cut the strap restraining the support leg in place. Make sure the support leg is sitting on top of the base tube until the rail assembly is fully secured.
4. Place one (1) 6mm flat washer (R) onto one (1) 6mm x 45mm bolt (M).
5. Raise the rail assembly and align it with the holes in the long rail support. Prior to fastening the rail assembly, make sure the fastener access window on the long rail support and support link face down when the stand is in its horizontal position.
6. Insert one (1) 6mm x 45mm bolt (M) with 6mm flat washer (R) through the holes of the long rail support and the rail. Loosely tighten with one (1) 6mm lock nut (U).
7. Repeat step 6 of this procedure for the remaining three (3) hole locations in the long rail support and the four (4) hole locations in the support link assembly.
8. Securely tighten all eight (8) bolts.

FIG. 5

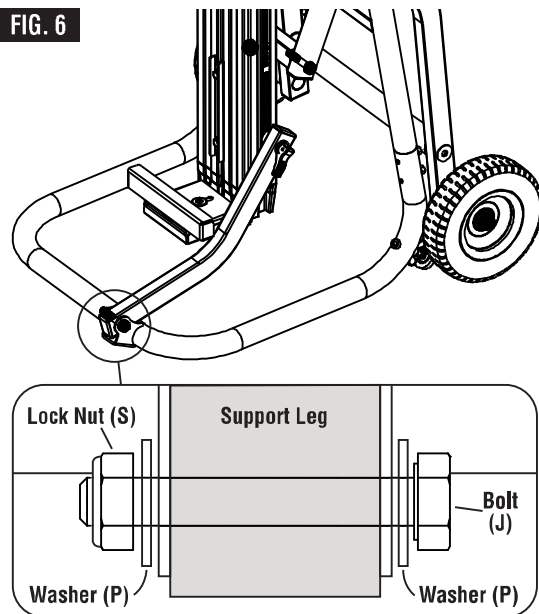


Step 6 Secure Support Leg

1. Locate the support leg and secure as shown in figure 6.
2. Place one (1) 10mm flat washer (P) onto one (1) 10mm x 55mm Hex Head bolt (J).
3. Align the support leg with its hinge built into the base tube.
4. Insert one (1) 10mm x 55mm Hex Head bolt (J) with 10mm flat washer (P) through the support leg hinge and support leg. Place one (1) 10mm flat washer (P) and tighten with one (1) 10mm lock nut (S).

Note: Do not over-tighten lock nut. These parts need to freely rotate for stand to operate properly.

FIG. 6



Mounting Miter Saw to Stand

Note: Unfold stand to horizontal position before mounting saw. (See page 9 for instructions.)

1. Locate the tool mount assemblies, place one (1) on the rail against the red tool mount secondary stop, and rotate the lock knob clockwise to the locked position, as shown in figures 7 & 10.
2. Measure the width of the rear mounting holes of the miter saw, place the other tool mount on the rail with the same distance apart as shown in figure 8, and rotate the lock knob clockwise to the locked position.
3. Place miter saw on top of the tool mounts, figure 9, align mounting holes by adjusting rear sliding nuts and front swivel nuts, figure 10. Be sure the front of the saw is aligned to the front of both tool mounts.
4. Place one (1) 8mm flat washer (Q) onto one (1) 8mm x 45mm bolt (L), insert through miter saw base and loosely tighten into tool mount.
5. Repeat step 4 of this procedure for the remaining three (3) hole locations.
6. Securely tighten all four (4) bolts. Do not over tighten.

WARNING Make sure the saw is properly oriented as shown in the diagram to prevent any tipping hazard. Look for the yellow warning decal on the stand that states “operate saw from this side only.”

