



Model: DK648WC

## Vinyl-Coated Metal Kennel

# Assembly Manual



- 1. Check Parts** Make sure you have all the parts prior to assembly and try to get familiar with all the parts on packing list. If an item is missing, please contact [sales@rticorporation.com](mailto:sales@rticorporation.com)
- 2. Lay Out Panels** (fig.1) Two panels for the front and back, and four panels for both sides. The 1-inch leg extensions are at the bottom of the panel and should face inward in this step.
- 3. Connect Panels** (fig.3) Place clamps about 6 in. from the top and bottom and fasten with bolts and wing nuts. Make sure the front and rear panels are placed to the outside of the side panels. (Note the corners in fig.2) The width of the kennel will be increased if not placed correctly, and the roof truss frame will not fit in next step. Note: wing nuts should face outside of kennel for pet safety.
- 4. Install Roof Truss Frames** (fig.4) Insert ends of roof truss frames into the corners and the center of the kennel.
- 5. Install Ridge Poles** (fig.5 & 6) Fasten the wide ends of one set of ridge pole clamps to one truss frame, as close to the peak as possible. The clamp pieces should be at the top and bottom of the frame, facing together. Insert one ridge pole into the narrow end of the clamp. Repeat on the other truss frame so that two ridge poles are attached to the ends of the kennel, perpendicular to the truss frames, and can be joined in the center in next step.
- 6. Connect Ridge Poles** (fig.7) Fasten the 4-way center clamp to the center truss frame as close to the peak as possible. The clamps pieces should be at the top and bottom of the frame, facing together. Attach loosely with bolts and wing nuts. Insert ridges poles into each end, then adjust and tighten wing nuts. Note: wing nuts in step 5 & 6 should face down so they do not damage the roof cover.
- 7. Roof Cover** Drape roof cover over frame and evenly attach with bungee cords.
- 8. Gate Latch** (fig.8) Fasten gate latch to the gate panel at a convenient height.

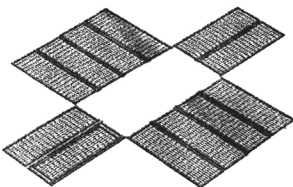


fig. 1

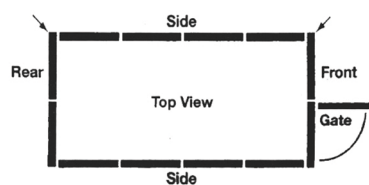


fig. 2

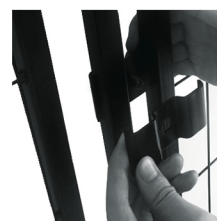


fig. 3



fig. 4



fig. 5



fig. 6



fig. 7



fig. 8