SAFETY DATA SHEET

1. Identification

Product identifier Hercules Fuel Oil Sludge Treatment

Other means of identification

Product code 7331E

Synonyms Part Numbers: 35310, 35315, 35320

Recommended use Fuel additive. **Recommended restrictions** None known.

Manufacturer/Importer/Supplier/Distributor information

Company Name HCC Holdings, Inc. an Oatey Affiliate

Address 4700 West 160th Street

Cleveland, OH 44135

Telephone 216-267-7100 E-mail info@oatey.com

Transport Emergency Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)

Emergency First Aid 1-877-740-5015 **Contact person MSDS** Coordinator

2. Hazard(s) identification

Physical hazards Flammable liquids Category 3 Health hazards Skin corrosion/irritation Category 2 Serious eye damage/eye irritation Category 2 Sensitization, skin

> Specific target organ toxicity, single exposure Category 3 narcotic effects

Aspiration hazard Category 1

Environmental hazards Hazardous to the aquatic environment, acute Category 2

hazard

Hazardous to the aquatic environment,

long-term hazard

OSHA defined hazards Not classified.

Label elements



Signal word

Flammable liquid and vapor. May be fatal if swallowed and enters airways. Causes skin irritation. Hazard statement

May cause an allergic skin reaction. Causes serious eye irritation. May cause drowsiness or

Category 1

Category 2

dizziness. Toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly

closed. Ground/bond container and receiving equipment. Use explosion-proof

electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist or vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/eye

protection/face protection.

If swallowed: Immediately call a poison center/doctor. If on skin (or hair): Take off immediately all Response

contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if

you feel unwell. Do NOT induce vomiting. If skin irritation or rash occurs: Get medical

advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish. Collect

spillage.

Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. **Storage**

Keep cool. Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations. Disposal

Hazard(s) not otherwise classified (HNOC)

Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%	
Solvent naphtha (petroleum), medium aliph.	64742-88-7	55-75	
2-Butoxyethanol	111-76-2	5-15	
Distillates (petroleum), hydrotreated heavy naphthenic	64742-52-5	1-5	
Solvent naphtha (petroleum), light aromatic	64742-95-6	1-5	
Other components below reportable levels		18.07	

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

Remove contaminated clothing immediately and wash skin with soap and water. In case of Skin contact

eczema or other skin disorders: Seek medical attention and take along these instructions. Wash

contaminated clothing before reuse.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if Eye contact present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Call a physician or poison control center immediately. Do not induce vomiting. If vomiting occurs,

keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed

Indication of immediate medical attention and special treatment needed

General information

Ingestion

May cause drowsiness and dizziness. Headache, Nausea, vomiting, Aspiration may cause pulmonary edema and pneumonitis. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media Unsuitable extinguishing media

Alcohol resistant foam. Water fog. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

In case of fire and/or explosion do not breathe fumes. Fire fighting equipment/instructions

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Use standard firefighting procedures and consider the hazards of other involved materials.

Flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material.

Large Spills: Stop the flow of material, if this is without risk. Use water spray to reduce vapors or divert vapor cloud drift. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent product from entering drains. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Inform appropriate managerial or supervisory personnel of all environmental releases.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not get in eyes, on skin, or on clothing. Avoid breathing mist or vapor. Avoid prolonged exposure. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

PEL	240 mg/m3	
	50 ppm	
PEL	5 mg/m3	Mist.
	ŭ	
	2000 mg/m3	
	500 ppm	
Туре	Value	Form
TWA	20 ppm	
	Туре	PEL 5 mg/m3 2000 mg/m3 500 ppm Type Value

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US. ACGIH Threshold Limit Values

Components	Туре	Value	Form
Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	TWA	5 mg/m3	Inhalable fraction.
Solvent naphtha (petroleum), medium aliph. (CAS 64742-88-7)	TWA	200 mg/m3	Non-aerosol.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Туре	Value	Form
2-Butoxyethanol (CAS 111-76-2)	TWA	24 mg/m3	
		5 ppm	
Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	Ceiling	1800 mg/m3	
,	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.
Solvent naphtha (petroleum), medium aliph. (CAS 64742-88-7)	TWA	100 mg/m3	

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time	
2-Butoxyethanol (CAS 111-76-2)	200 mg/g	Butoxyacetic acid (BAA),	Creatinine in urine	*	
		with hydrolysis			

^{* -} For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

2-Butoxyethanol (CAS 111-76-2) Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

2-Butoxyethanol (CAS 111-76-2) Skin designation applies.

US - Tennessee OELs: Skin designation

2-Butoxyethanol (CAS 111-76-2) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

Solvent naphtha (petroleum), medium aliph. (CAS Can be absorbed through the skin.

64742-88-7)

US. NIOSH: Pocket Guide to Chemical Hazards

2-Butoxyethanol (CAS 111-76-2) Can be absorbed through the skin.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

2-Butoxyethanol (CAS 111-76-2) Can be absorbed through the skin.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency

shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Chemical respirator with organic vapor cartridge and full facepiece. Eye/face protection

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Other Wear appropriate chemical resistant clothing.

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece. Thermal hazards Wear appropriate thermal protective clothing, when necessary.

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General hygiene considerations

When using do not smoke. Contaminated work clothing should not be allowed out of the

workplace.

9. Physical and chemical properties

Appearance

Liquid. Physical state Liquid. **Form** Color Light brown. Odor Hydrocarbon. Not available. **Odor threshold** Not available. Not available. Melting point/freezing point

Initial boiling point and boiling

range

Not available.

Flash point 118.4 °F (48.0 °C) **Evaporation rate** Not available. Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits Flammability limit - lower

(%)

Not available.

Flammability limit - upper

Not available.

8.0

Not available. Explosive limit - lower (%) Explosive limit - upper (%) Not available. Not available. Vapor pressure Vapor density Not available.

Relative density

Solubility(ies)

Not available. Solubility (water) Partition coefficient Not available.

(n-octanol/water)

Not available. **Auto-ignition temperature Decomposition temperature** Not available.

Viscosity 10 cP

Other information

VOC (Weight %) 551 g/l (69% by weight)

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the

flash point. Contact with incompatible materials.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause drowsiness and dizziness. Headache. Nausea, vomiting. Prolonged inhalation may be

harmful.

Hercules Fuel Oil Sludge Treatment 925714 Version #: 01 Revision date: -Issue date: 23-April-2015 Skin contact Causes skin irritation. May cause an allergic skin reaction.

2-Butoxy ethanol may be absorbed through the skin in toxic amounts if contact is repeated and

prolonged. These effects have not been observed in humans.

Eve contact Causes serious eye irritation.

Ingestion Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious

chemical pneumonia.

Symptoms related to the physical, chemical and toxicological characteristics Headache. May cause drowsiness and dizziness. Nausea, vomiting. Aspiration may cause pulmonary edema and pneumonitis. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May

cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

May be fatal if swallowed and enters airways. Narcotic effects. May cause an allergic skin **Acute toxicity**

reaction.

Components Species **Test Results**

Solvent naphtha (petroleum), medium aliph. (CAS 64742-88-7)

Acute

Dermal

LD50 Rabbit > 2000 mg/kg

Oral

LD50 Rat > 5000 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye

irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

2-Butoxyethanol (CAS 111-76-2) 3 Not classifiable as to carcinogenicity to humans. Distillates (petroleum), hydrotreated heavy naphthenic 3 Not classifiable as to carcinogenicity to humans.

(CAS 64742-52-5)

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

May cause drowsiness and dizziness.

Specific target organ toxicity -

repeated exposure

Not classified.

May be fatal if swallowed and enters airways. **Aspiration hazard**

May be harmful if absorbed through skin. Prolonged inhalation may be harmful. Chronic effects

2-Butoxy ethanol may be absorbed through the skin in toxic amounts if contact is repeated and

prolonged. These effects have not been observed in humans.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

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^{*} Estimates for product may be based on additional component data not shown.

Test Results Components **Species**

Solvent naphtha (petroleum), light aromatic (CAS 64742-95-6)

Aquatic

Acute

Crustacea EL50 Daphnia 4.5 mg/l, 48 hours Fish LL50 Oncorhynchus mykiss 10 mg/l, 96 hours

Persistence and degradability

No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

2-Butoxyethanol (CAS 111-76-2) 0.83

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow

this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches

with chemical or used container. Dispose of contents/container in accordance with

local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some

product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal.

Since emptied containers may retain product residue, follow label warnings even after container is

emptied.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not established.

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

CERCLA Hazardous Substance List (40 CFR 302.4)

LISTED 2-Butoxyethanol (CAS 111-76-2)

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Immediate Hazard - Yes **Hazard categories**

Delayed Hazard - No Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No

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^{*} Estimates for product may be based on additional component data not shown.

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous No

chemical

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
2-Butoxvethanol	111-76-2	5-15

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulations

US. Massachusetts RTK - Substance List

2-Butoxyethanol (CAS 111-76-2)

Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)

Solvent naphtha (petroleum), medium aliph. (CAS 64742-88-7)

US. New Jersey Worker and Community Right-to-Know Act

2-Butoxyethanol (CAS 111-76-2)

Solvent naphtha (petroleum), medium aliph. (CAS 64742-88-7)

US. Pennsylvania Worker and Community Right-to-Know Law

2-Butoxyethanol (CAS 111-76-2)

Solvent naphtha (petroleum), medium aliph. (CAS 64742-88-7)

US. Rhode Island RTK

2-Butoxyethanol (CAS 111-76-2)

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes

^{*}A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

Toxic Substances Control Act (TSCA) Inventory

16. Other information, including date of preparation or last revision

Issue date 23-April-2015

Revision date Version # 01
HMIS® ratings Health: 2

United States & Puerto Rico

Flammability: 2 Physical hazard: 0

Tiercules i dei Oil Studge Treatment

Yes

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

Hercules Fuel Oil Sludge Treatment

NFPA ratings



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