

Liberty Pumps®

Model 331

Heavy-Duty Portable Transfer Pump

3/4" Brass Garden
Hose Connectors



Includes garden
hose adapters and
suction screen

Patent: See
www.LibertyPumps.com/patents

Applications Include:

- General Water Transfer
- Draining Water Heaters
- Boosting Water Pressure up to 40 lbs
- Charging Hydronic Floor Systems with Glycol

Assembled in USA

innovate. evolve.

MODEL 331

Portable Transfer Pump

APPLICATIONS:

The Model 331 by Liberty Pumps is a convenient, easy-to-use, portable transfer pump for moving water from one location to another. Typical applications include general water transfer, pool cover drainage, filling livestock tanks, and draining water heaters. The Model 331 delivers up to 40 lbs of pressure, has a maximum head of 105', and maximum vertical suction lift of 15'.

FEATURES:

- One-piece cast aluminum pump and motor housing with integral carry handle
- Durable epoxy powder coat finish
- 20' power cord
- Convenient ON/OFF switch
- 3/4" brass garden hose connectors
- Glass reinforced thermoplastic impeller
- Permanently lubricated ball bearings
- Large prime plug with internal funnel design for easy priming
- Easily replaceable motor brushes
- Maximum discharge head of 105'
- Maximum suction lift of 15'

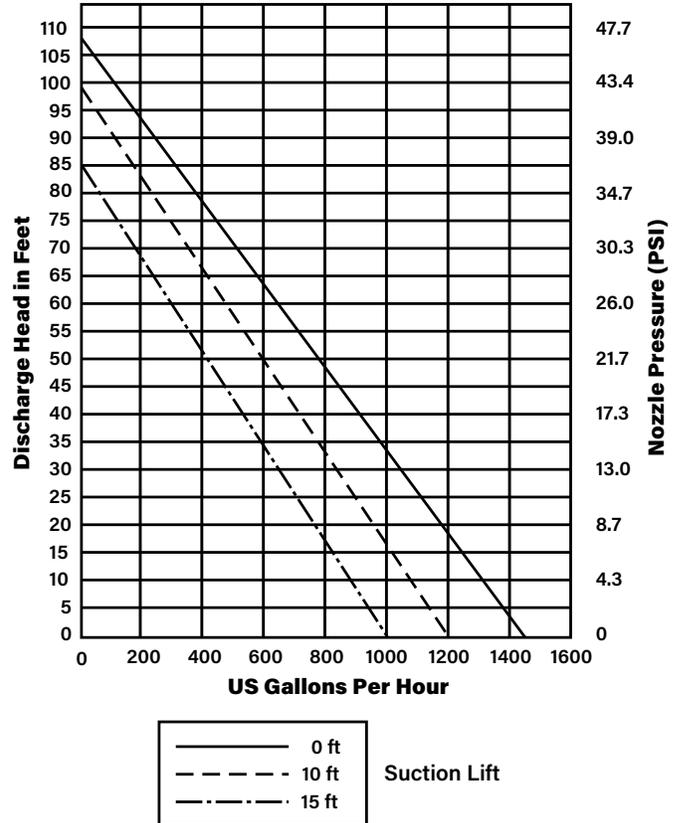
MOTOR SPECIFICATIONS:

1/2 HP 115 V 8 A 60 Hz 7500 RPM
 Thermally Protected
 Maximum Fluid Temperature: 135°F

DIMENSIONAL DATA:

Weight: 10-1/2 lbs
Height: 7"
Width: 4-1/2"
Length: 9-3/4"

PERFORMANCE CURVE



NOTE: The Model 331 is not intended for use in wet or damp areas as motor is not submersible. Not intended to pump chemicals or flammable liquids. Motor brushes require replacement every 300 hours of use (approx).

Kits

Part Number	Description
K001023	Impeller Kit
K001021	Brush Kit
K001025	Fittings Kit
K001247	Master Kit (brush kit, impeller, fill plug)



Specifications are subject to change without notice.

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