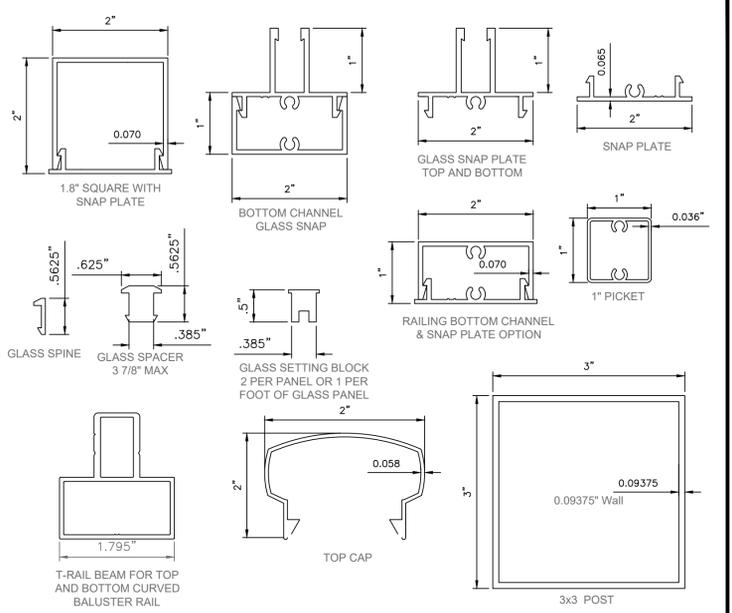
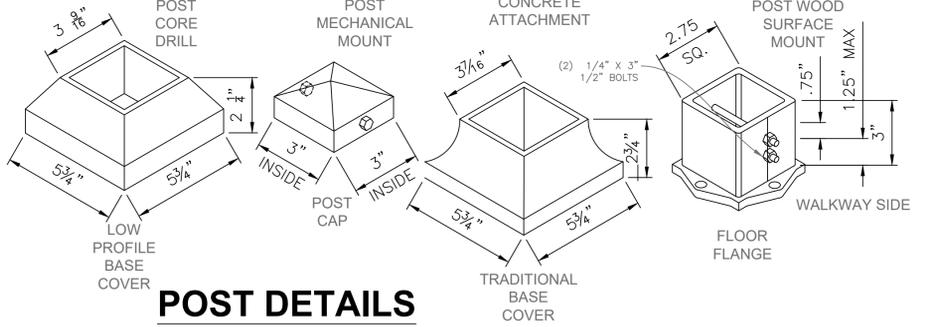
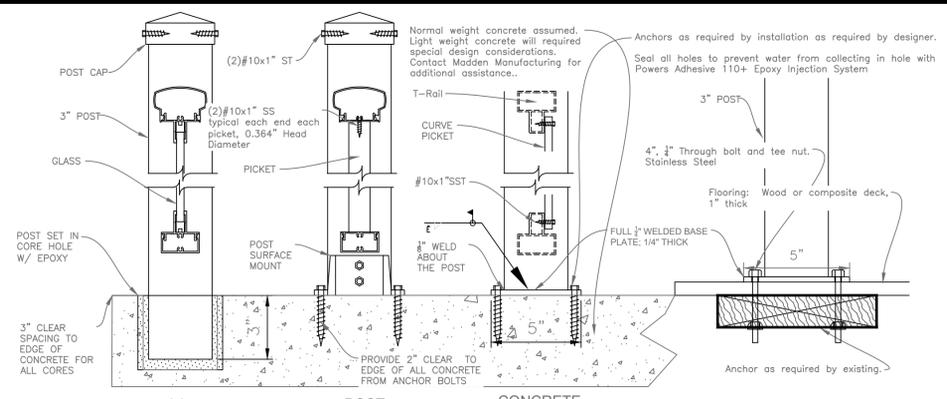
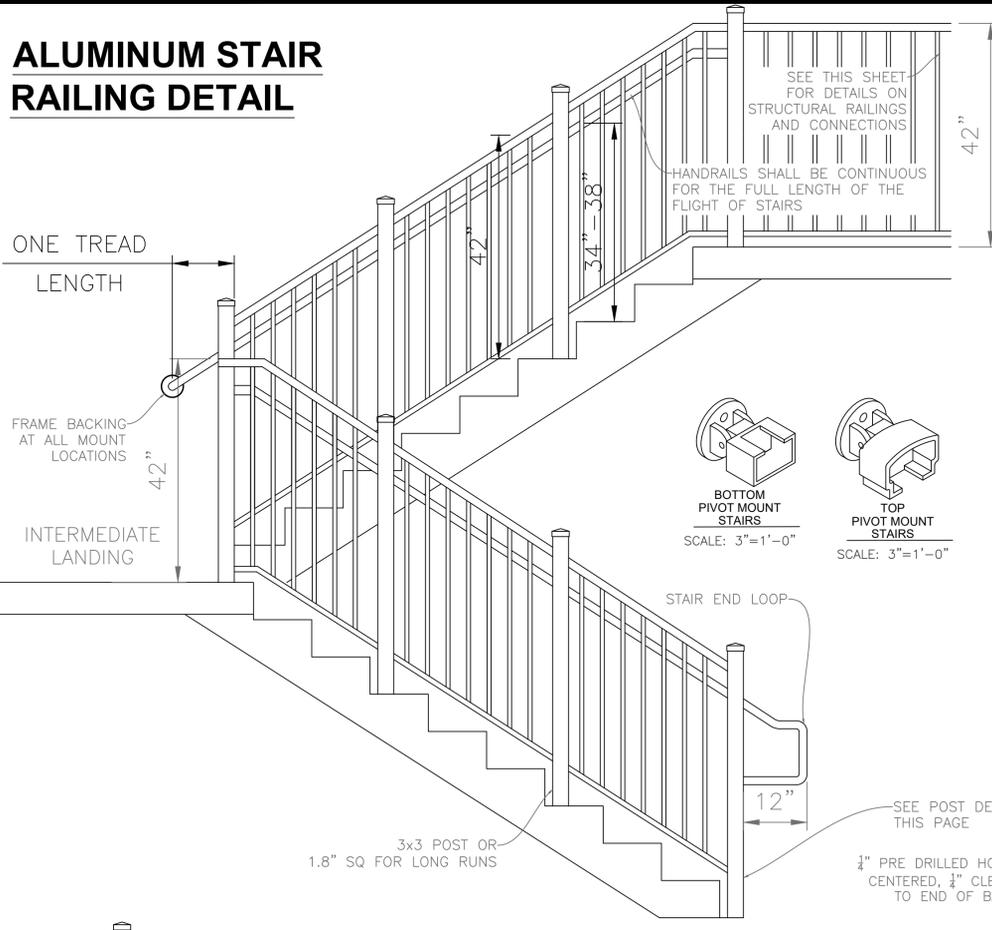


**ALUMINUM RAILINGS AND HANDRAILS**

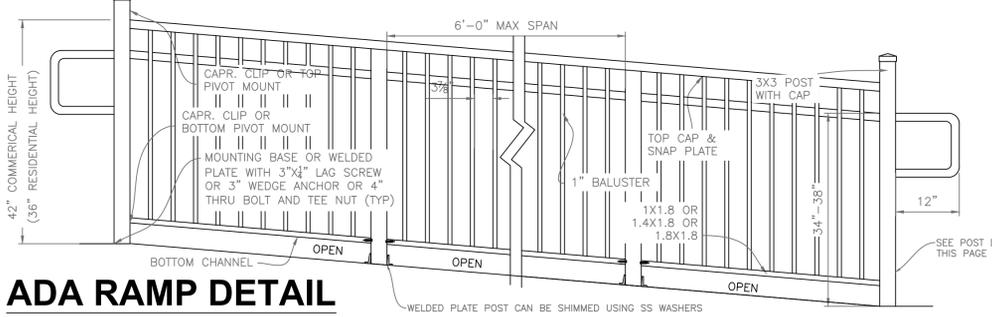
**Standard Drawing Page 1**

**MADDEN MFG. CO**  
 331 DOGWOOD ROAD, LAKE OZARK, MISSOURI 65049  
 573-365-7040 800-248-1520

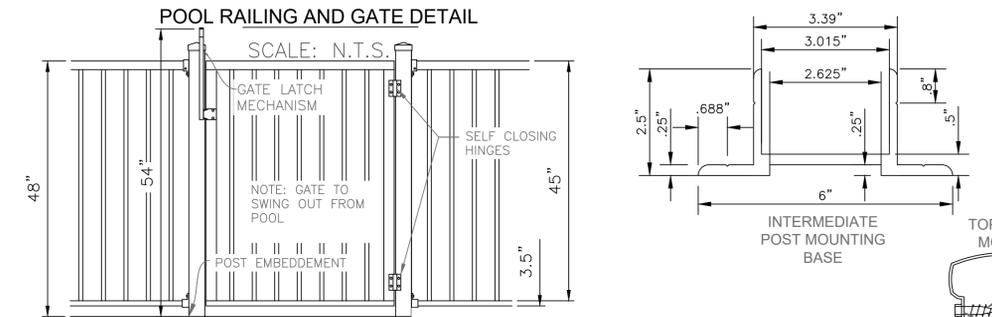
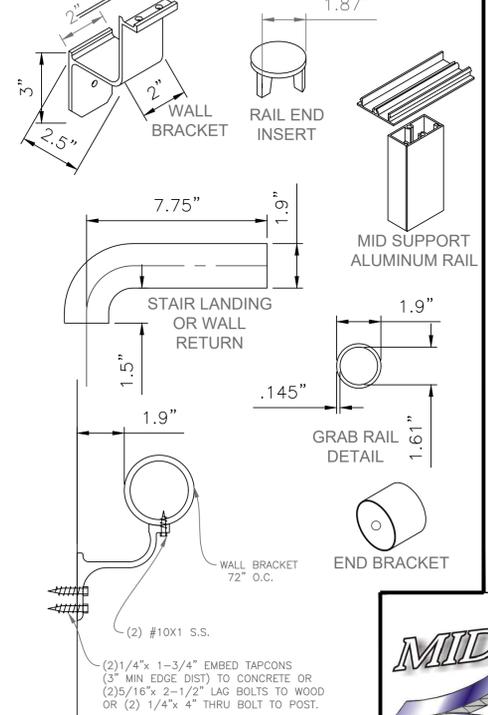
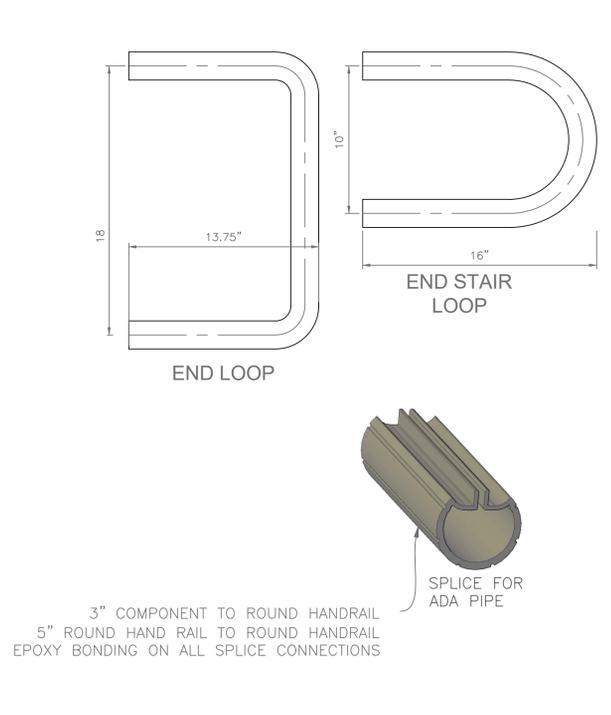
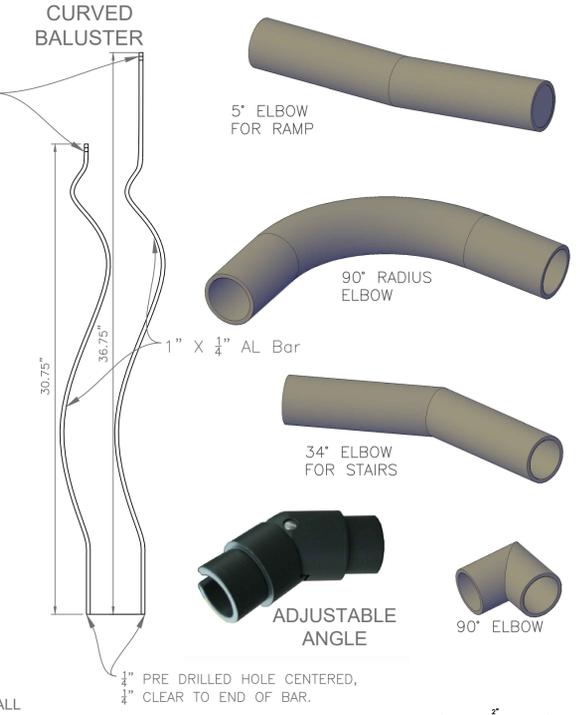
**ALUMINUM STAIR RAILING DETAIL**



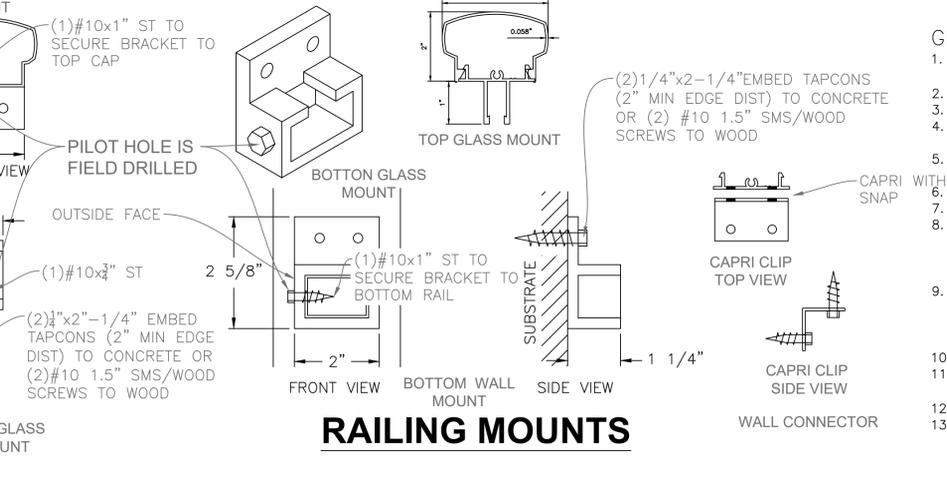
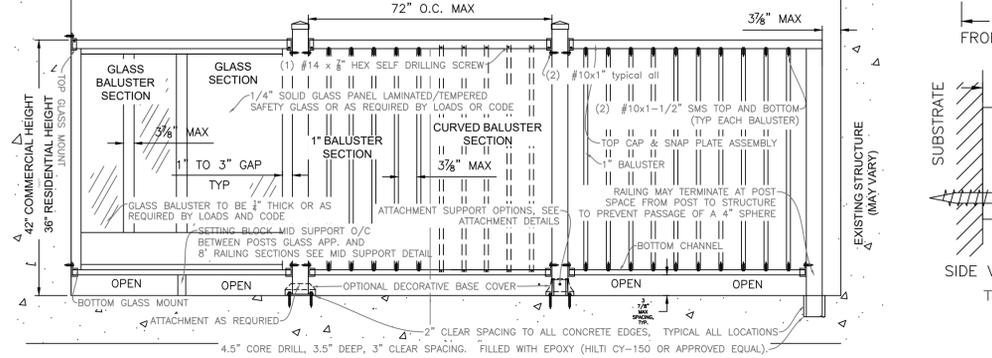
**RAILING EXTRUSIONS**



**ADA RAMP DETAIL**

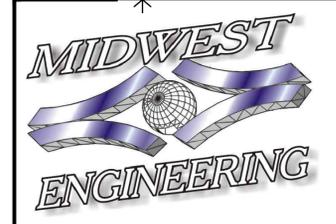


**LEVEL GUARDRAIL DETAILS**



**RAILING MOUNTS**

- GENERAL NOTES:**
- THIS SYSTEM HAS BEEN DESIGNED IN ACCORDANCE WITH THE REQUIREMENTS OF 2018 INTERNATIONAL BUILDING CODE AND 2017 FLORIDA BUILDING CODE 6TH ADDITION
  - ALL FASTENERS TO BE #10 X 3/4" OR BETTER STAINLESS STEEL.
  - ALL EXTRUDED MEMBERS SHALL BE ALUMINUM ALLOY TYPE 6061-T6, OR 6005-T5.
  - ALL CONCRETE AND EPOXY TO REACH A MINIMUM COMPRESSIVE STRENGTH OF 3000 PSI IN 7 DAYS.
  - THE CONTRACTOR IS RESPONSIBLE TO INSULATE ALUMINUM MEMBERS FROM DISSIMILAR METALS TO PREVENT ELECTROLYSIS.
  - ACQ LUMBER REQUIRES STAINLESS STEEL FASTENERS.
  - ELECTRICAL GROUND, WHEN REQUIRED, TO BE DESIGNED AND INSTALLED BY OTHERS.
  - ALL WORK AND MEASUREMENTS SHALL BE FIELD VERIFIED BY OTHERS PRIOR TO CONSTRUCTION. SHALL BE NOTIFIED IMMEDIATELY OF ANY INACCURATE INFORMATION PRIOR TO MODIFICATION. FABRICATION AND INSTALLATION OF MATERIALS SHOWN ON THIS SHEET.
  - MIDWEST ENGINEERING COMPANY, LLC (MWE), AND THE ENGINEER SEALING THIS DRAWING ARE RESPONSIBLE FOR THE STRUCTURAL DESIGN ONLY AS SHOWN ON THIS DRAWING. FABRICATION, ERECTION AND CONSTRUCTION PRACTICES ARE NOT THE RESPONSIBILITY OF MWE, OR THE ENGINEER SEALING THIS DRAWING.
  - DO NOT SCALE FROM DRAWINGS. SEE PRODUCT SPECIFICATIONS FOR FURTHER DETAIL.
  - ALL CONNECTION POINTS TO EXISTING STRUCTURE SHALL BE ENGINEERED, VERIFIED AND/OR REINFORCED TO COMPLY WITH IBC AND LOCAL CODE REQUIREMENTS.
  - SEE PAGE S-2 FOR ADDITIONAL DETAILS.
  - INSTALLATION SHALL COMPLY WITH ALL DRAWINGS, ALUMINUM ASSOCIATION SPECIFICATION, AND MANUFACTURE INSTALLATION INSTRUCTIONS.



**MIDWEST ENGINEERING**  
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 Expires 12/31/18