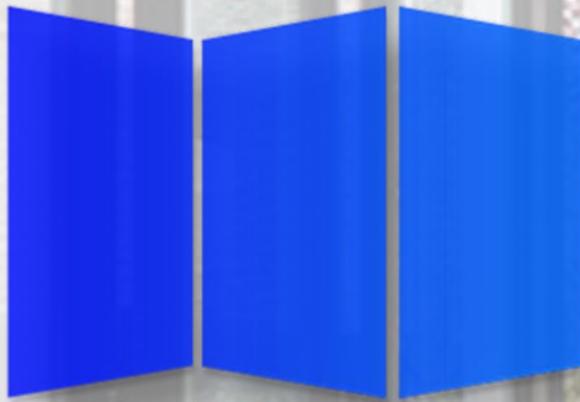


# Installation Guide



**AVORA DOORS**

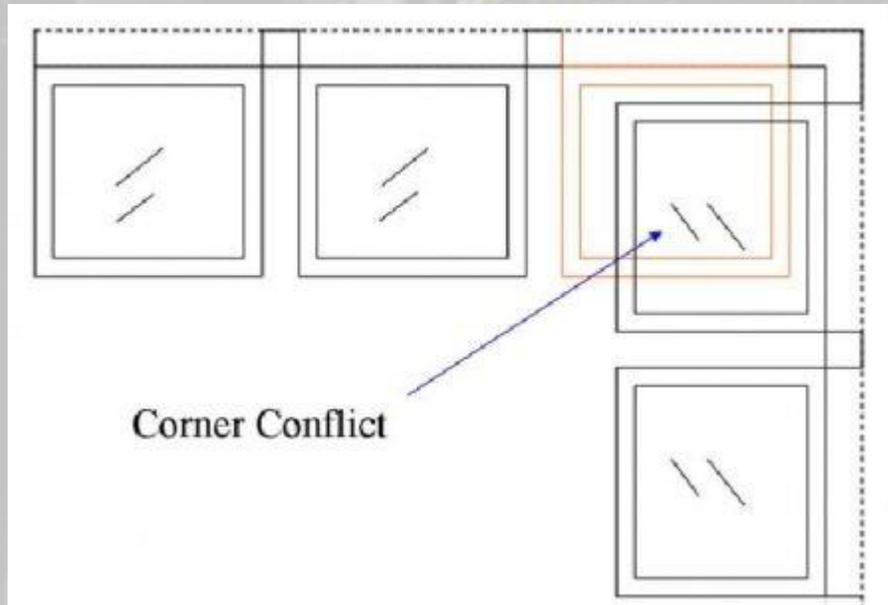
Slide Up Windows

# Avora Slide Up Window

1. Slide Up Windows without a window sill with a countertop below Note: When extending a counter from the inside to the outside it is important to note that it needs to slope away from the building to have the water run away from the window. We recommend  $\frac{1}{8}$ " per foot or 1% slope. Maybe a image or design showing  $\frac{1}{8}$ " per foot or 1% Slope.



2. When utilizing inward fold slide up windows on an inside corner, it is important to note that there may be a potential conflict where the sashes obstruct each other when both windows are open simultaneously.



**WARNING: Do not unlock prior to installation. Window frame must be supported before is unlocked.**

3. When positioning the window, ensure that it is placed directly onto the countertop surface and smoothly slide it into the desired position.



4. Use the 3/2nd or 1/16th inch shim or door shims between the top of the counter and the bottom of the support frame at each corner to raise the window off the counter and take some pressure off the bottom seal.



Once the window is completely in place in the wall check the clearance between the counter and the bottom seal. If there is a gap where the bottom seal meets the counter remove the 1/16 shims or back out the door shims to close the gap.

**IMPORTANT: The bottom seal needs to touch all the way across the counter.**

If the window is exposed to the weather, it is recommended to employ metal sheeting along the top of the nail flange to enhance water resistance.



Once the gap is correct and the window is in place screw in the nail flange using only two on each side and two across the top.

Screw in the flange to wood casing with wafer head screws

SCREW 1 TOP LEFT



SCREW 2 TOP RIGHT



If the bottom seal is too tight after closing use a slightly bigger shim to raise the window frame up, make sure you don't create a gap between the counter and the bottom seal. It will be a tight fit at first and as it wears it will loosen up.

After ensuring that the window is functioning correctly, you will need to complete the installation by adding interior trim (not provided) from the drywall to the window. Generally, a 2-inch trim is recommended for this purpose. Our standard window jamb size is 2.08 inches, and we utilize poplar interior wood jambs. If your walls are thicker, you have the option to purchase jamb extensions separately to extend the jamb size.

Finish installing all the rest of the screws in the nail flange. Once the screws are in, unlock the window and push it open. If you want to just vent the window for fresh air you can open the window approximately 3 inches before the shocks activate.

SCREW 3 BOTTOM RIGHT



5. SCREW 3 BOTTOM LEFT



At this point the window should be operating correctly. Now at the bottom of the window support frame where you used the shims to lift the frame you will need to add a sealer between the counter top and the window frame.



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