

Chart 1 Troubleshooting

| PROBLEM | POSSIBLE REASONS | SOLUTION |
|----------------------------|--|---|
| Cable kinking or breaking. | Cable is being forced. Cable used in incorrect pipe diameter. Motor switched to reverse. Cable exposed to acid. Cable worn out. Cable not properly supported. | Do Not Force Cable! Let the cutter do the work. Use correct cable for pipe. Use reverse only if cable gets caught in pipe. Clean and oil cables routinely. If cable is worn, replace it. Support cable properly, see instructions. |