



BEDSLIDE [®]

ASSEMBLY AND INSTALLATION

Supplied Hardware: (14) 1/4-20 Allen head bolts,
(18) UHMW mount blocks, (4) D-ring tie downs,
(2) Corner towers, (2) Side towers, (1) Head rail,
(2) Side rails

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**ASSEMBLY
INSTRUCTIONS**

Tools Needed: Allen head wrench

STEP 1.

INSERT (2) MOUNT BLOCKS INTO BEDTRAX (CAB END)

Loosen set screw on one of the plastic end caps of the front (cab end) BEDTRAX. Remove end cap and insert (2) MOUNT BLOCKS. Re-install end cap and tighten the set screw. **These MOUNT BLOCKS will be used to secure the corner towers in the next step.**

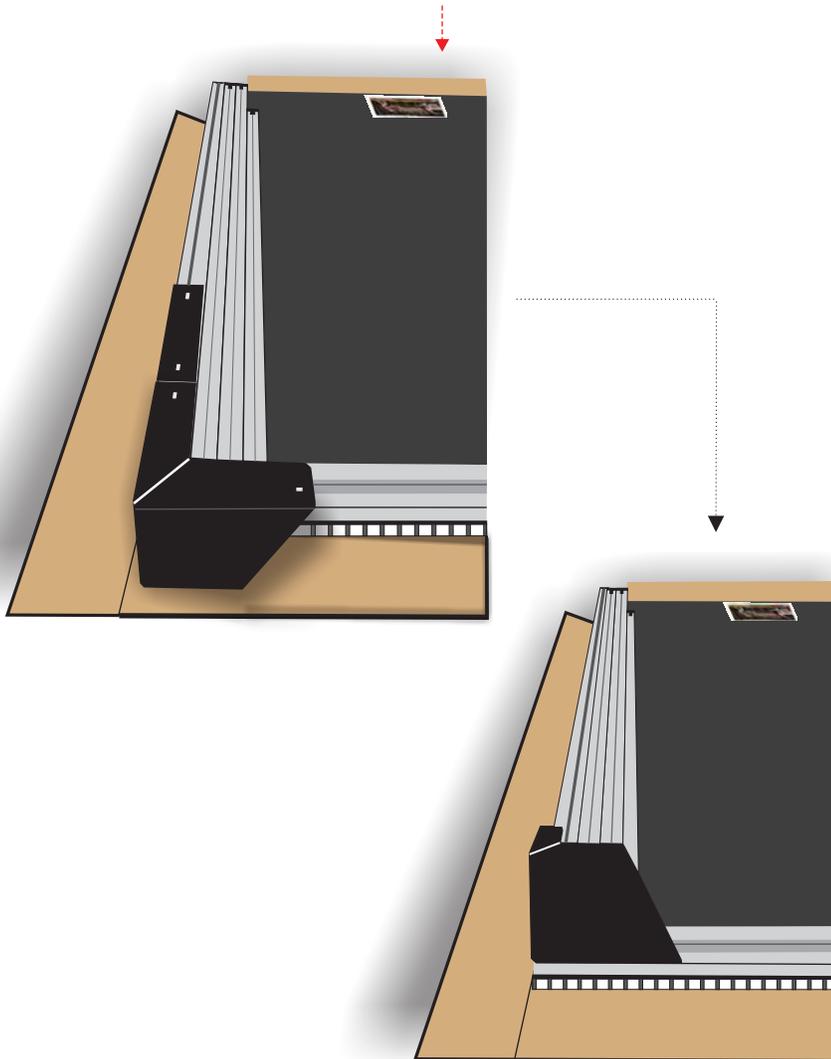


STEP 2.

MOUNT CORNER TOWER

**CORNER TOWERS are positioned upside down and rest on the BEDTRAX for shipping purposes.*

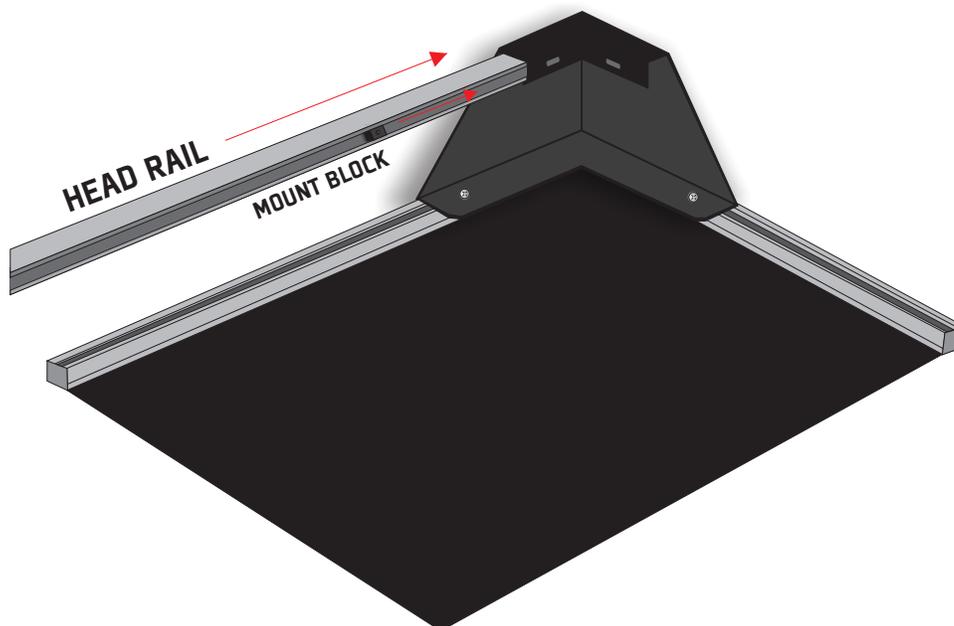
Loosen set screw on both of the plastic end caps located at the rear (tailgate end) of the BEDTRAX. Remove end caps and insert (4) MOUNT BLOCKS down each side of the BEDTRAX. **Insert (6) MOUNT BLOCKS per side if your BEDSLIDE is equipped with GUARDRAILS.* Set end caps aside. Next invert CORNER TOWER, slide MOUNT BLOCKS underneath the CORNER TOWER so they line up with the mount holes. Secure using the supplied 1/4-20 x 3/4" allen head bolts in to the MOUNT BLOCKS.



STEP 3.

MOUNT HEAD RAIL TO CORNER TOWER

Slide one end of the HEAD RAIL with slot facing forward into the mounted corner tower. Insert a MOUNT BLOCK into the HEAD RAIL and slide over to the CORNER TOWER so that the threaded hole is center with the mounting hole on the CORNER TOWER. Fasten together with a 1/4-20 x 3/4" allen head bolt.

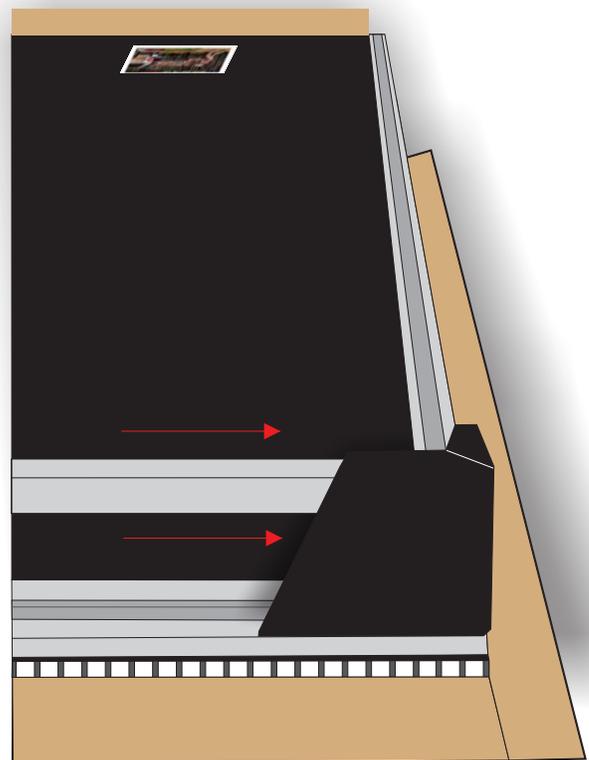
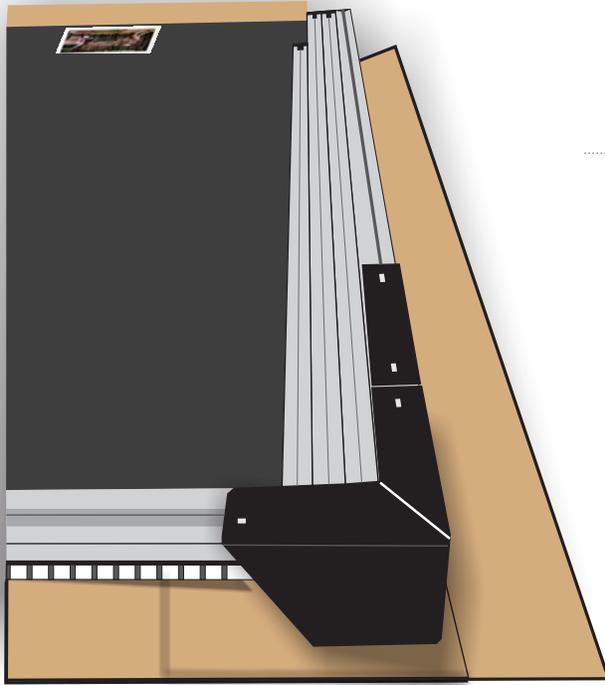


STEP 4.

MOUNT CORNER TOWER (opposite side)

**CORNER TOWERS are positioned upside down and rest on the unit for shipping purposes.*

Insert a MOUNT BLOCK into the aluminum HEAD RAIL then invert the CORNER TOWER and slide open end into the HEAD RAIL. Slide (2) MOUNT BLOCKS underneath the CORNER TOWER so they line up with the mounting holes. Secure the CORNER TOWER to the BEDTRAX with (2) supplied 1/4-20 x 3/4" allen head bolts.

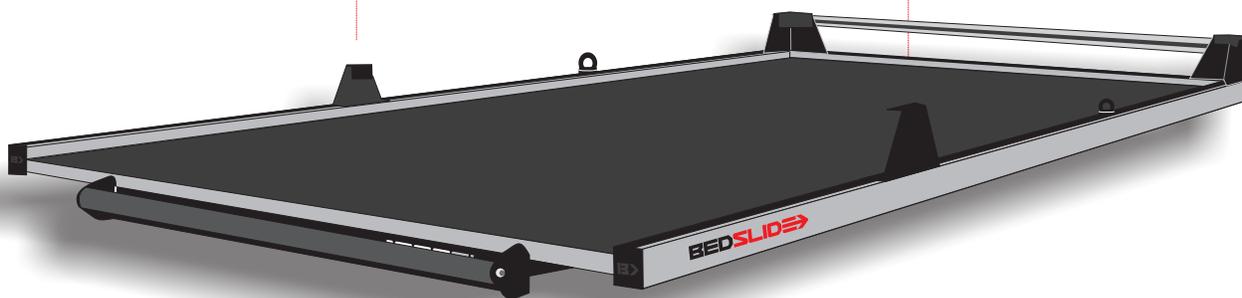
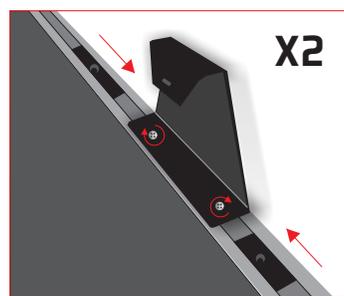
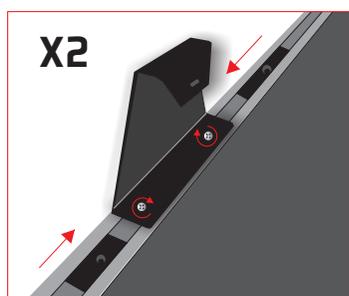


STEP 5.

MOUNT SIDE TOWERS AND (2) D-RING TIE DOWNS

**SIDE TOWERS are positioned upside down and rest on the unit for shipping purposes.*

Invert the SIDE TOWERS with the mount holes facing inward, slide (2) MOUNT BLOCKS underneath each TOWER and secure them to the BEDTRAX with the supplied 1/4-20 x 3/4" allen head bolts. **DO NOT TIGHTEN!!** *PLEASE NOTE: BEDSLIDE® recommends a D-ring tie down be mounted in front of and behind each of the SIDE TOWERS. Pre-install them before fastening the SIDE TOWERS.



STEP 6.

INSTALL GUARD RAILS

Insert (2) MOUNT BLOCKS into an open end of each of the GUARD RAILS making sure they do not slide off. Then insert each GUARD RAIL into the open end of the CORNER TOWERS, slide a MOUNT BLOCK to each corner and secure with a supplied 1/4-20 x 3/4" allen head bolt. Next insert SIDE TOWERS into the closed end of the GUARD RAILS, slide a MOUNT BLOCK to the end and fasten with an allen head bolt. ***PLEASE NOTE: 6" OF THE GUARD RAIL SHOULD BE STICKING OUT PAST THE SIDE TOWER FOR A CLEAN LOOK.**



STEP 7.

INSTALL D-RING TIE DOWNS

Locate the (4) D-ring tie downs inside the install kit. Thread into the MOUNT BLOCKS you previously inserted into the BEDTRAX, position at desired location and tighten down. Lastly re-install the (2) plastic end caps and tighten the set screw.

THAT'S IT! YOUR BEDSLIDE® IS FULLY ASSEMBLED!



Supplied Hardware: [4] 5/16 riv nuts, [1] riv nut tool,
[4] 5/16 x 2" hex head bolts, [4] 5/16 split lock washers,
[4] 3/8 flat washers

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**INSTALLATION
INSTRUCTIONS**

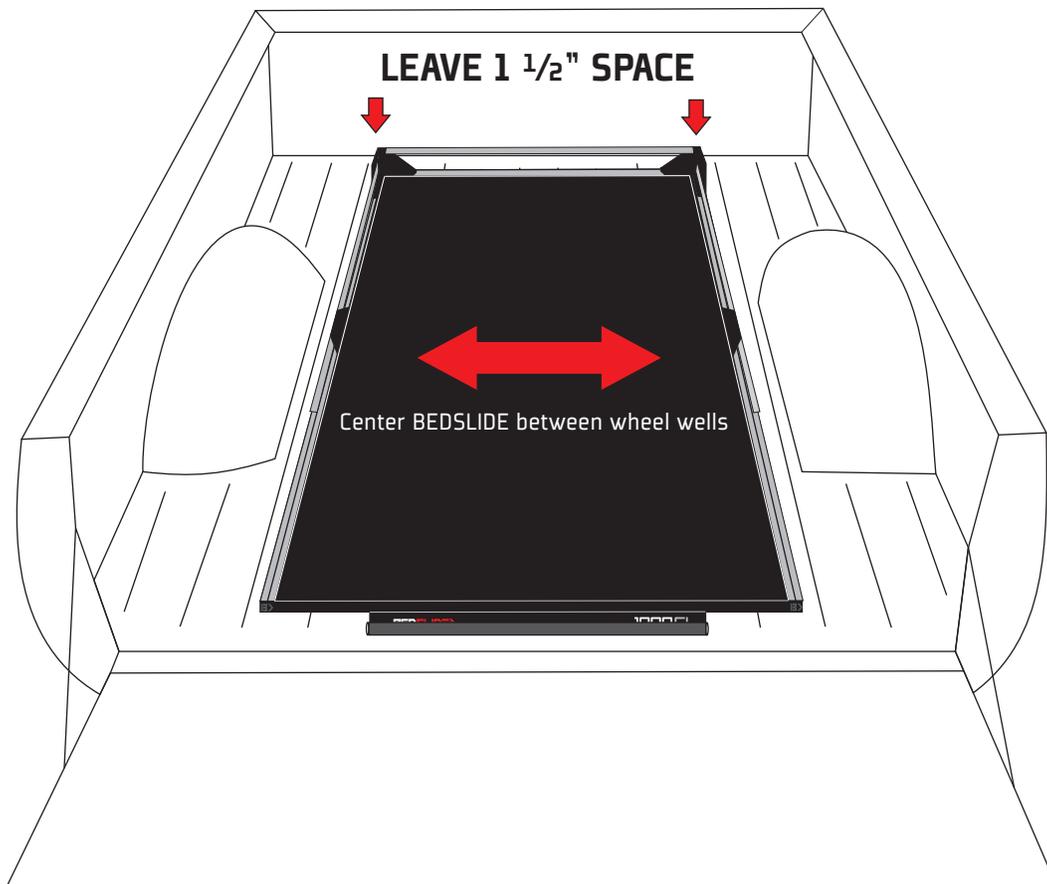
Tools Needed: Drill, 1/2" drill bit, sharpie, tape measure,
1/2" socket, ratchet, 1/2" open end wrench

STEP 1.

CENTER BEDSLIDE® IN TRUCK BED

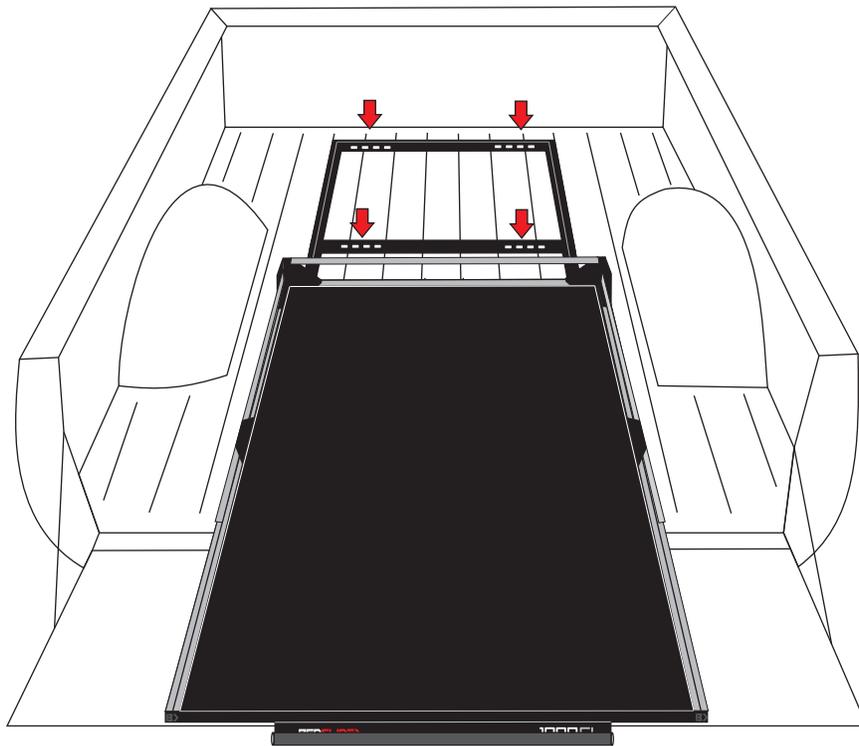
Place assembled BEDSLIDE® in truck bed. Center between the wheel wells and leave 1 1/2" clearance space between bulkhead and BEDSLIDE® frame. Next make sure tailgate clears the BEDSLIDE when tailgate is closed and that the BEDSLIDE® does not make contact with tailgate when slid open.

If BEDSLIDE® does not clear the tailgate or has the step in the gate you will need our LIFT BLOCK KIT PART #BSA-SPACEBLKIT



STEP 2.

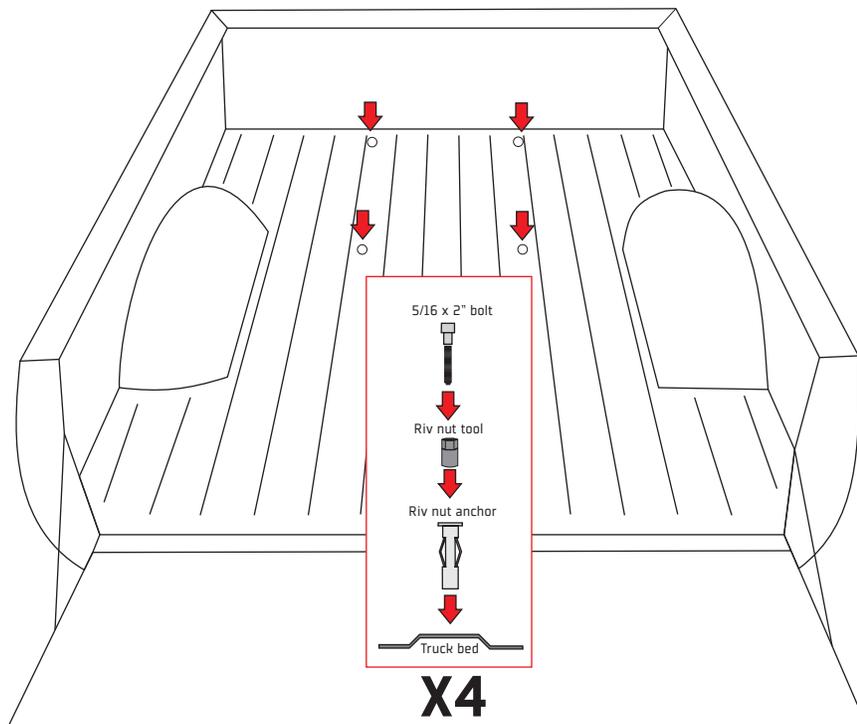
Slowly move upper tray out from closed position and avoid shifting hole placement. Mark and drill (4) 1/2" mounting holes using the pre-punched holes in the cab end and center cross member. Use the hole that rests on the highest part of the truck bed floor.



STEP 4.

INSTALL (4) RIV NUTS

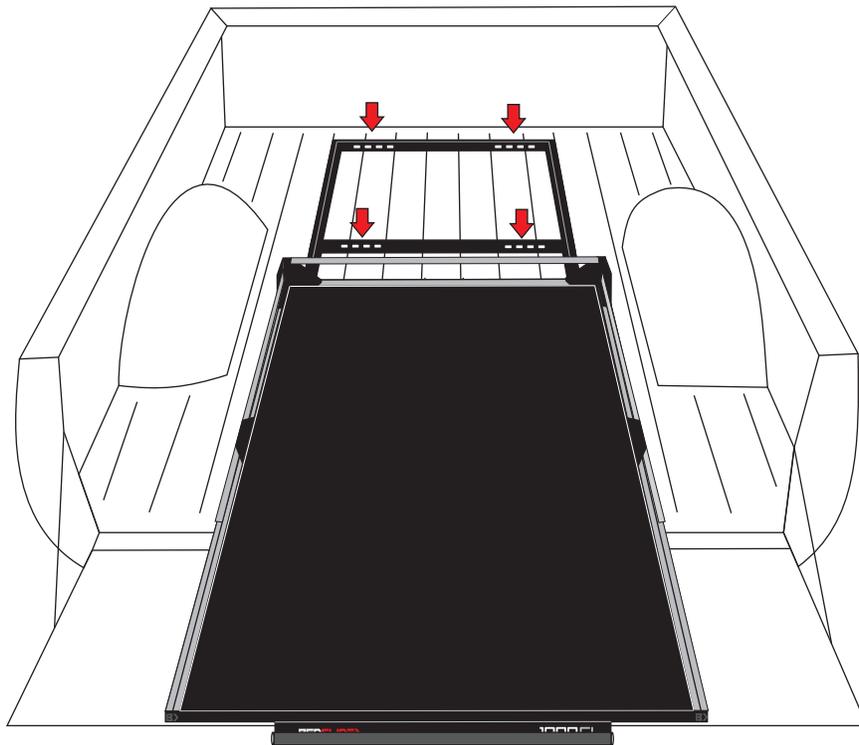
Move BEDSLIDE® to access the (4) marked holes for the center cross member and drill through the bed using the 1/2" drill bit. Next, insert a 5/16 bolt through the riv nut tool and into a riv nut. Insert the assembly into a mounting hole. Tighten the bolt while holding the riv nut tool with a 1/2" wrench making sure the assembly sits flush with the bed. As you tighten the bolt the riv nut will compress from underneath and secure to the bed. Repeat to the remaining hole. **Do not over tighten! Do not use air impact tools!**



STEP 5.

BOLT DOWN BEDSLIDE®

Re-install BEDSLIDE® in truck bed, align each mount hole with each riv nut in the bed. Bolt down at each mounting location using a 5/16 x 2" bolt.



BEDSLIDE 

STEP 6.

PROTECTIVE FILM REMOVAL

Pull a corner of the protective film and slowly pull it away from the die cut decals on each side of the tie down rails.



If the film comes up with a letter attached, position back in place and rub with a card such as a bank card or even your hand so the decal adheres to the surface of the tie down rail.



