

NR®-211-MP is a self shielded welding wire suitable for all-position welding of light gauge to a maximum plate thicknesses in the range of 5/16 in. to 1/2 in.

SuperArc® L-56® is Lincoln Electric's premium copper coated MIG wire and an excellent choice for welding on mild steel metal applications.

SuperGlaze® 4043 can be used on many weldable cast and wrought aluminum alloys. Generally recommended for welding 5052, any 6XXX series alloys and castings.



USE WITH THESE **LINCOLN WELDING WIRES**

Process	Wire Dia. (In.)	24ga.	22ga.	20ga.	18ga.	16ga.	14ga.	12ga.	10ga.	3/16"	1/4"	5/16"	3/8"
Flux-Cored Welding - Steel	.030												
	.035												
MIG Welding - Steel	.025												
	.030												
	.035												
	.035												
MIG Welding - Aluminum ⁽¹⁾	.035												

⁽¹⁾ Aluminum welding requires optional K5341-1 Magnum® spool gun.

SP - Single Pass MP - Multiple Pass

USE WITH THESE **LINCOLN STICK ELECTRODES**

AWS DESIGNATION	LINCOLN BRAND	USE WITH
6011	FLEETWELD® 180	RUSTY METAL
6013	FLEETWELD® 37	SHEET METAL
7014	FLEETWELD® 47	HEAVY SECTIONS
7018	LINCOLN® 7018	ALL POSITIONS
6010	FLEETWELD® 5P+	DEEP PENETRATION
Est	FERROWELD®	CAST IRON
308	EXCALIBUR® 308	STAINLESS STEEL

Lincoln Electric offers stick electrodes for mild and low alloy steel welding. Various coating types are available for a wide range of applications.

Electrodes are available in pack sizes of 1, 5 Lb, 10 and 50 pounds.



USE WITH THESE **LINCOLN TIG FILLER RODS**

AWS DESIGNATION	LINCOLN BRAND	USE WITH
ER70S-2	LINCOLN ER70S-2	CHROME-MOLY
ER70S-6	LINCOLN ER70S-6	MILD STEEL
ER80S-D2	LINCOLN ER80S-D2	FOR HIGHER STRENGTH

