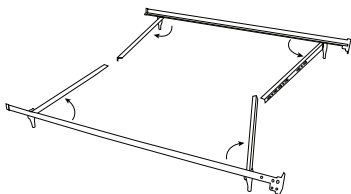


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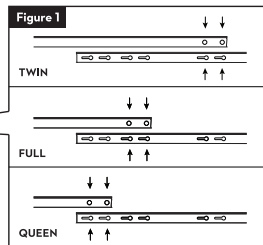
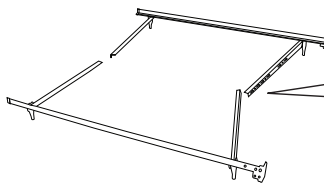
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ASSEMBLY INSTRUCTIONS

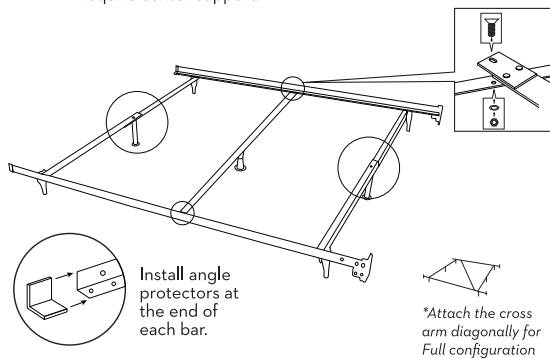
- 1** Swing out cross arms to 90 degrees.



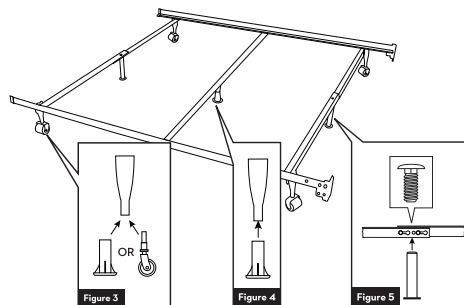
- 2** Place the rivets of the cross arms into the key hole for your mattress size (see Figure 1), then slide the lock into place.



- 3** Attach the center support bar to the side rails for Queen and Full* configurations. The Twin configuration does not require center support.



- 4** Install rollers or glides as shown in Figures 3 and 4. Place support legs under holes that align on center of cross arms. Screw in as shown in Figure 5.



NOTE:

After completing assembly, you may notice some support glides will not fully touch the floor. The frame is designed to allow ease of movement—when weight is added, the steel will flex, and the support legs will touch the floor and provide support.

Failure to follow these warnings and assembly instructions could result in serious injury or death. Read all instructions before assembling bed frame. Keep the assembly instructions for future use. Before each usage or assembly, inspect bed frame for damaged hardware, loose joints, missing parts or sharp edges. DO NOT use the bed frame if any parts are missing or broken. Contact the manufacturer for replacement parts and instructional literature if needed. DO NOT substitute parts. Check fasteners and rivets periodically for tightness and positioning.

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