

1. SCOPE

The purpose of this manual is to give the necessary specifications for the in-service use of primer WilPro VC 2700, code 2600115. If any conditions, systems, procedures or other elements are not duly specified in this document, please refer to Tapel Willamette Inc. S.A. Technical Service.

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2.- WilPro VC 2700 PRIMER DESCRIPTION

Our primer is a water base, solvent free product, which makes it easy storage, handling and final use very compatible with international environmental safety regulations. It is an vinylic product designed for a first coating of interior moldings. It provides high in-service performance, high resistance to abrasion, good adherence to substratum and durability superior to other primers.

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3. STORAGE

It is recommended that painted products always be stored in enclosed spaces avoiding direct exposure to wind, sun and rain. Always store in the original package. Open packages only for product application.

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4.- FACILITIES AND USES

It is recommended that painted products be used in construction interior finishing and that measures be taken to avoid direct exposure to the elements and to extreme environmental conditions.

5.-TOP COAT

It is recommended that the top coat be applied within 30 days from product installation date. The top coat should be applied under climatic conditions that guarantee that the coating characteristics will not be altered.

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6.- TOP COAT TYPES

It is always recommended to carry out a simple compatibility test between the top coat and the primer prior to final paint application. Tapel Willamette Inc. S.A. recommends the use of water base latex type products, acrylics, vinyl acrylics, and styrene acrylics as top coat, since their high resistance and durability along with the characteristics of our product provide excellent, lasting coating results.

7.- TOP COAT APPLICATION

For top coat application, traditional methods such as brush, roller, gun, etc can be used. If thicker coats are to be applied, previous sandpapering is recommended.

8.- CAPABILITIES OF THE PRIMER

The capabilities of the WilPro VC 2700 primer are listed below:

Adhesion to substratum	*: ISO 2409, GT3 or higher ASTM D 3359, 3B or higher ASTM D 4541, 5 Kgf/cm ² or higher
Exposure to UV light *	: ASTM G 53, 100 hours without detaching or cracking
Exposure to environment **	: 30 days under normal conditions

* Laboratory tests

**Specified test

(*) Capabilities defined on dry, 1,0 mil thick film without dilution.