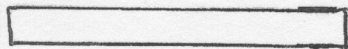
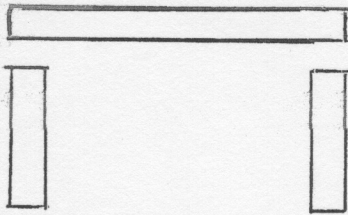


## SLIPFENCE Gate Instructions

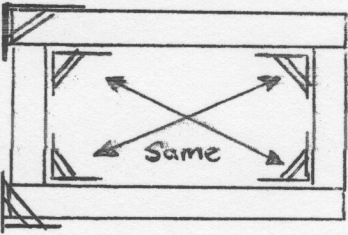
1. Cut 2 pcs. Of 2 x 4 lumber the width that you would like to make your gate. This is your top and bottom rails of your gate frame.



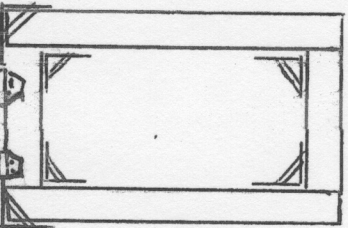
2. Cut 2 more pcs. Of 2 x 4 the same length as the space between your top and bottom aluminum stringers. These are the sides of your gate frame



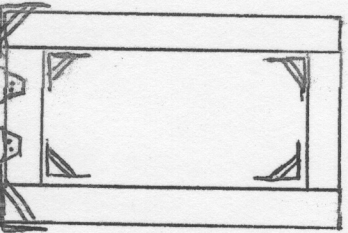
3. Place the sides of the gate frame inside the top and bottom rails and attach the 4 corner brackets inside of frame and 2 corner brackets on the outside of frame on the hinge side to keep frame square.



4. Attach the hinges approximately 6" from top of gate frame and 6" up from bottom of gate frame to the 2x4.

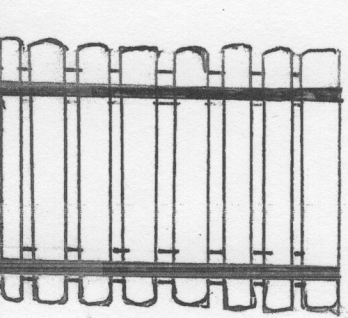


5. For added strength drop a 2 x 3 piece of lumber inside both of the gate posts so that the hardware has something to grip onto inside the aluminum post.



6. Attach Gate frame to Post with self-drilling screws supplied.

7. Make sure gate frame is level and plum before adding fence boards.



8. Clad front and back of gate in the same shadowbox pattern as the rest of the fence leaving approximately 2" between boards.

9. Attach gate latch using latch instructions provided and

10. Attach Stringer straps top and bottom at stringer level with screws provided to emulate stringers.