

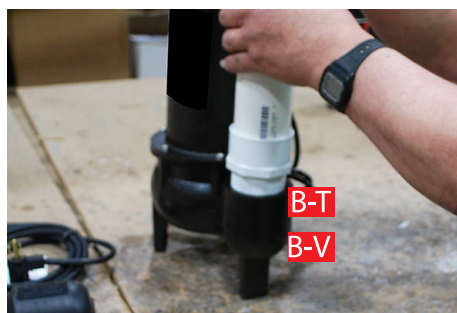
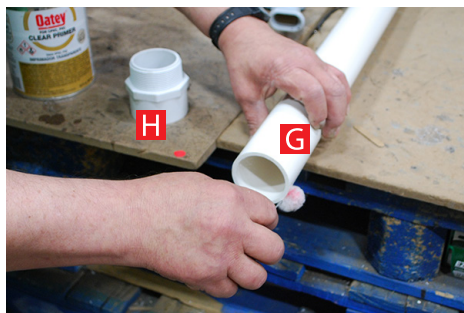
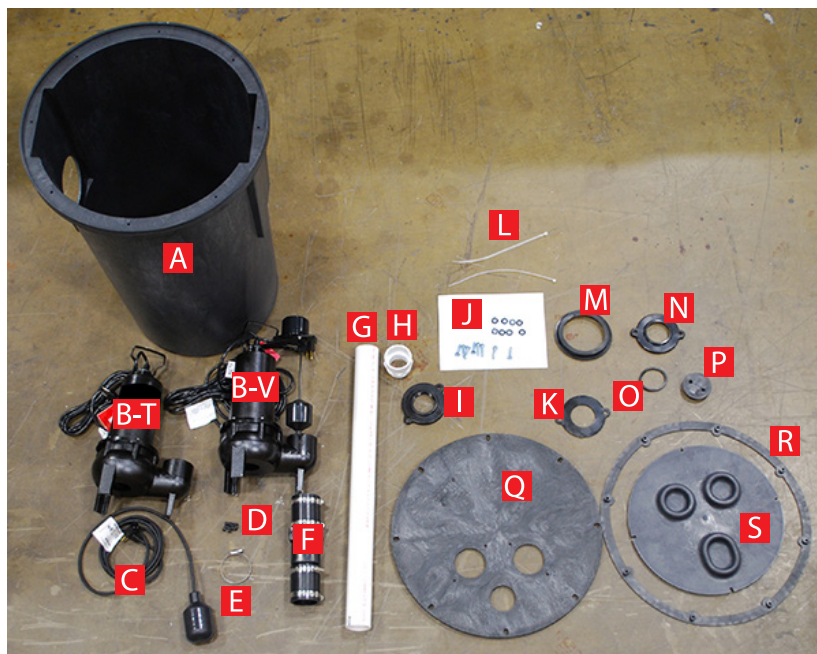
Model: 93015U and 93020U

18" x 30" Sewage pump kit assembly instructions

Customer Support: 800-495-9278

Parts:

A: Basin	K: Gasket
B-T and B-V: Pump	L: 2 Zip ties
C: Tethered Float	M: Inlet gasket
D: Switch bracket	N: Pipe holder
E: Hose clamp	O: Pipe gasket
F: Check valve	P: Cord gasket
G: PVC pipe	Q: Basin lid
H: Coupling	R: Lid gasket
I: Vent holder	S: Torque stop
J: 8-Screws and 8-Washers	

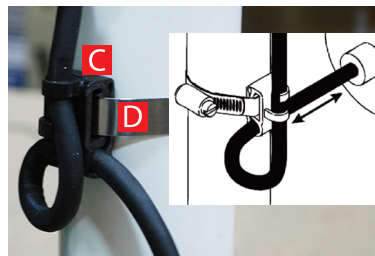
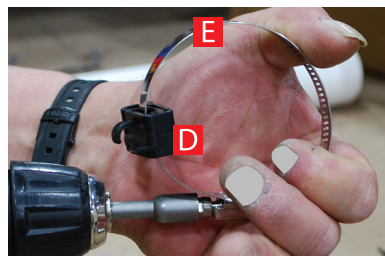


1. Attach PVC pipe (G) to coupling (H) using PVC pipe primer* and glue*. Push down to secure.
2. Screw in assembled pipe into pump (B-T) or (B-V).



3. Measure 6 inches up as show in image. Drill a 1/4"* anti-airlock hole into PVC pipe.

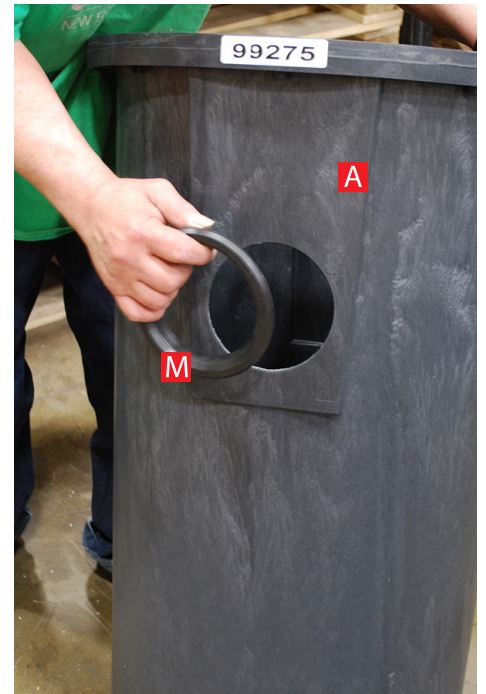
B-T Pump without switch only (B-V move to step 7)



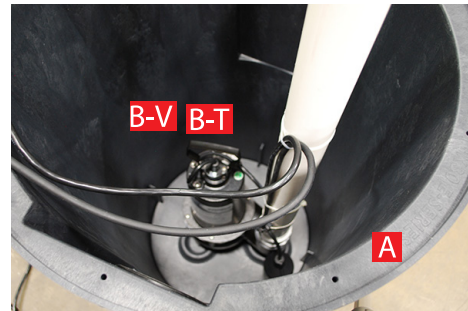
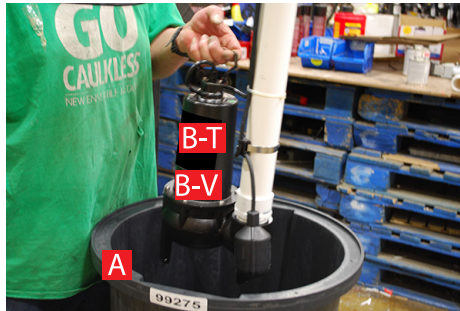
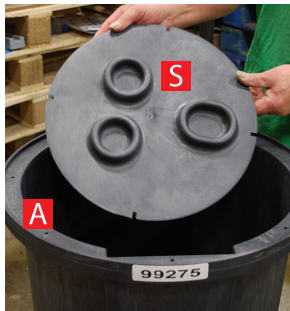
4. Disassemble hose clamp (E) and slide on switch bracket (D) as shown, reassemble hose clamp.
5. Attach tethered float (C) through switch bracket as shown. Set tether length approximately 4".
6. Slide assembly over the pipe and tighten bracket above the anti-airlock hole, as shown.

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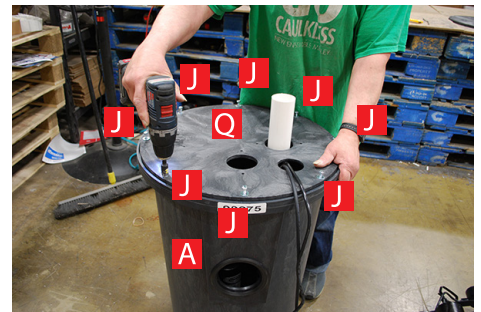
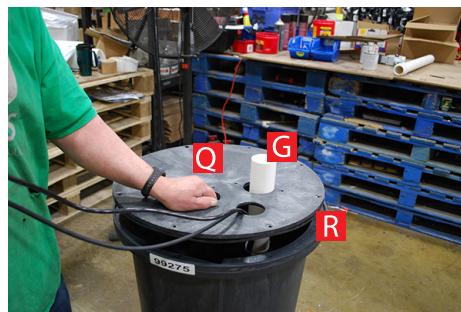
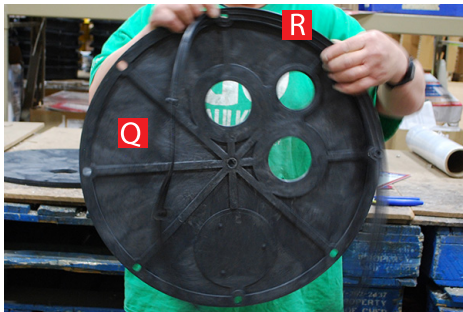
*Not included



6. Attach the switch and pump cords to the PVC discharge pipe using two zip ties (L).
7. Insert inlet gasket (M) into basin (A) inlet.



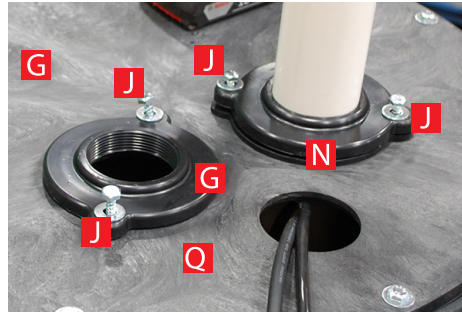
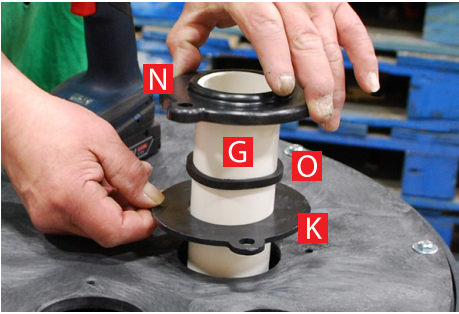
8. Insert torque stop (S) into basin (A) as shown. Note location of inlet for proper orientation.
9. Insert pump into basin (A) as shown. Line up pump feet into the torque stops (S).



10. Attached lid gasket (R) to the bottom of the lid (Q).
11. With gasket down, thread PVC pipe (G), pump and switch wires through lid Q.
12. Using 8 screws and washers (J) attach and secure lid to top of basin (A).

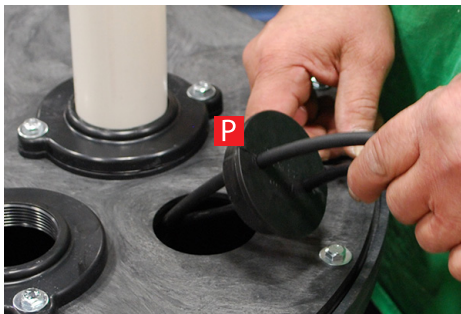
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*Not included



13. Slide discharge pipe holder (N) pipe gasket (O) and gasket (K) over PVC pipe (G).

14. Using 4 screws and washers (J) secure pipe holder (N) and threaded vent holder (I) to top of basin lid (Q).



15. Thread pump and float switch cords through cord gasket (P).

16. Push cord gasket (P) into lid (Q).

17. Coil pump and float switch cords, secure with twist tie.

18. Add two red caps as shown.