

Instruction Sheet

For Millsco C7719 Armrest Kit

*****CAUTION*****

As with servicing any product, certain hazards exist.
Use caution and common sense when using hand tools, and servicing this product.
****ALWAYS USE SAFETY GLASSES****

1. Kit Contents:

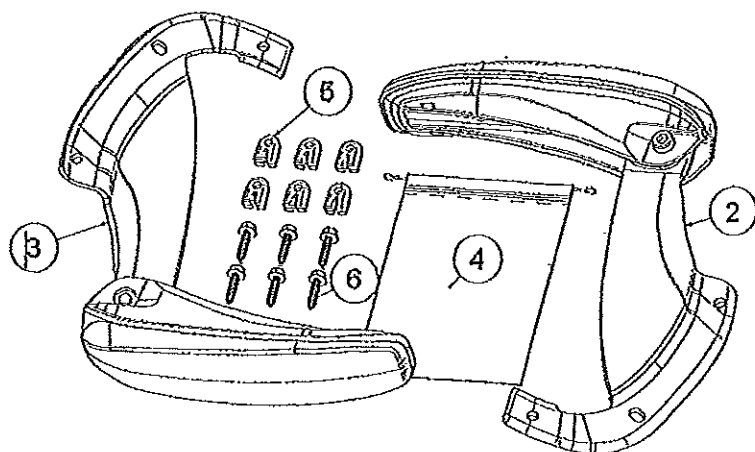


Figure 1: Kit Contents

1. This instruction sheet
2. (1) Left-hand armrest assembly
3. (1) Right-hand armrest assembly
4. (1) Cloth bag containing:
 5. (6) Armrest nuts
 6. (6) Screws, 1/4-14 x 1 inch

2. Tools Required:

1. 3/8-inch wrench, or
2. Ratchet with 3/8-inch socket
3. Torque wrench (optional)
4. Large flat-bladed screwdriver
5. Rubber mallet
6. Safety glasses

3. Procedure:

1. Move seat to rear-most position and flip forward so the bottom is visible.
2. Insert one armrest nut (3) into slot A in the seat (1). Use screwdriver and mallet to tap nut firmly to end of slot. See Figure 2.
3. Hold left-hand armrest assembly (2) up to left side of seat, setting hook G of bracket on top of plastic seat surface. See Figure 3.
4. Insert screw (4) through hole in armrest bracket and start threading it into the armrest nut (3).
5. Use screwdriver (5) to hold nut against rotation. Use 3/8-inch wrench or ratchet to turn screw (4) 3-4 rotations. Do not fully tighten screw at this time.

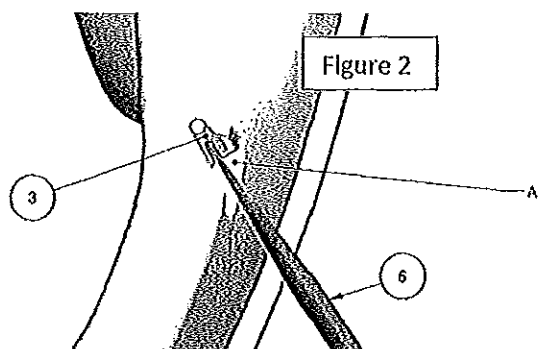


Figure 2

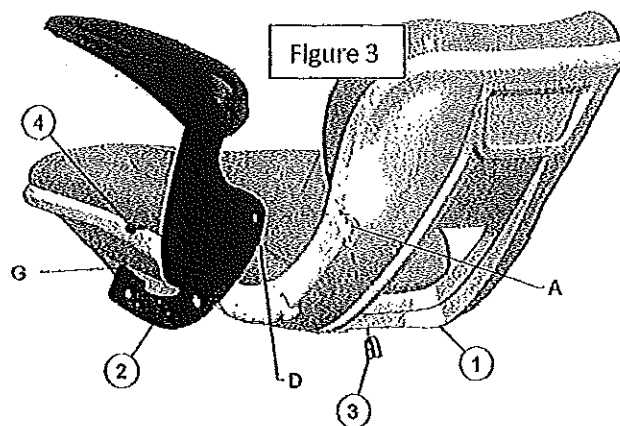


Figure 3

Instruction Sheet

For Milsco C7719 Armrest Kit

6. Repeat steps 2, 4, and 5 for the fasteners at the other end of the bracket (2) at slot C and hole F. See Figure 4.
7. Repeat steps 2, 4, and 5 for the middle slot E of the bracket (2) and slot B of the seat. See Figure 4.
8. Tighten all 3 screws until armrest assembly is firmly held in place, using the screwdriver to hold nuts against rotation. **NEVER USE AN IMPACT WRENCH!** Too much torque may result in the plastic being crushed or the nut being stripped. Screws should be torqued to 80 ± 10 Inch-pounds (9 ± 1.1 Nm).
9. Repeat steps 2 – 8 on the other side of the seat with the right-hand armrest assembly.

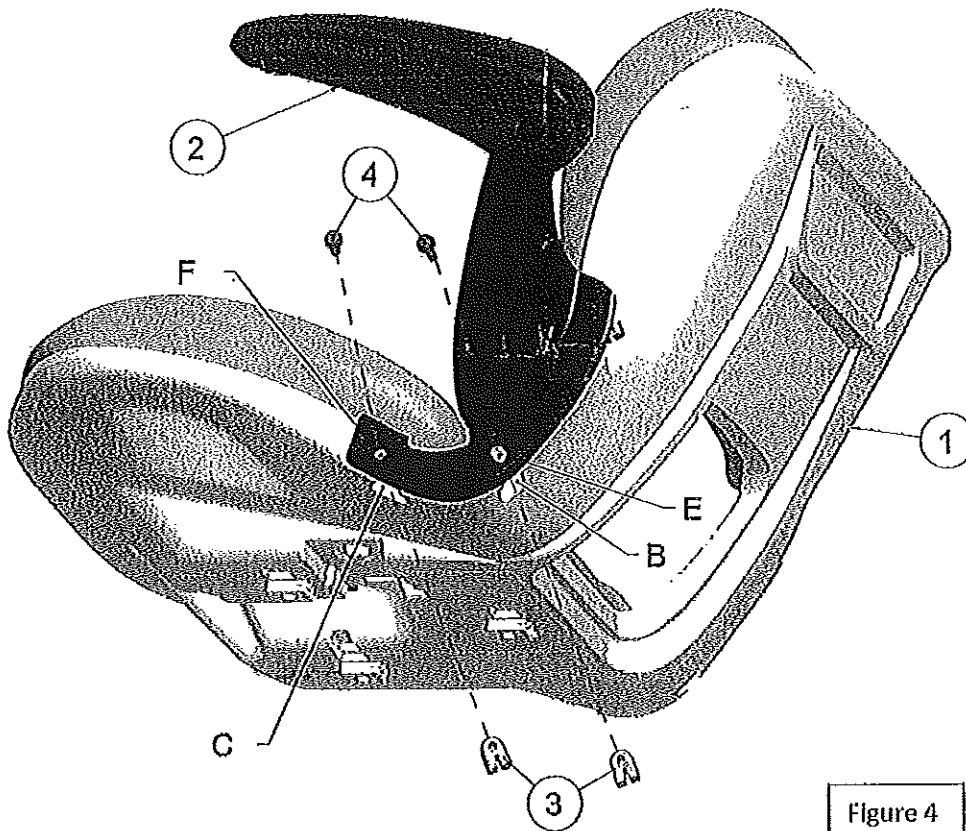


Figure 4