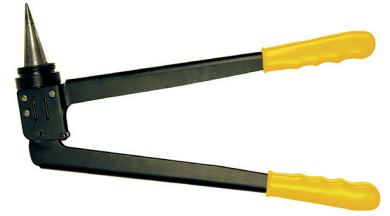


EXPANSION PEX

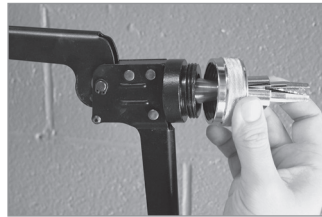
INSTRUCTION SHEET

EPXTOOL

PEX-A Pipe Expansion Tool



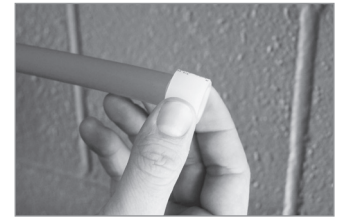
1. Lightly grease the cone of the expansion tool.



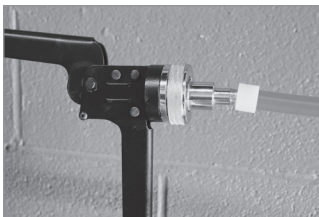
2. Attach the expansion head onto the expansion tool.



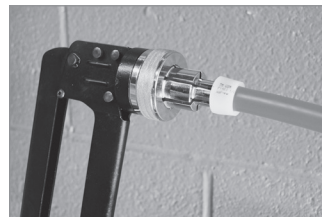
3. Cut pipe squarely.



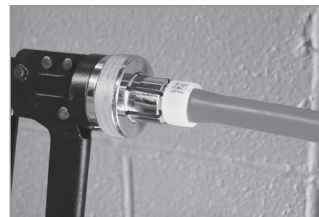
4. Place an expansion sleeve onto the end of the pipe.



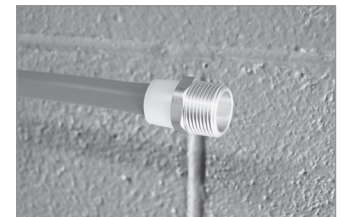
5. Open the tool handles fully and gently insert the tool head into pipe until it stops.



6. Expand by pressing the tool handles together. Open handles, rotate tool and repeat. Refer to the chart below for the recommended number of expansions per tubing size.



7. Expansion is complete when the pipe and sleeve are against the shoulder of the tool head.



8. Immediately remove the tool from the pipe and sleeve. Insert the fitting until its shoulder touches the sleeve end. Pipe may take up to two minutes to fully seal fitting.

Tubing Size	Number of Expansions
1/2"	3-4
3/4"	7-9
1"	12-14



Apollo® Expansion PEX Tool Heads	
EPXHEAD12	1/2"
EPXHEAD34	3/4"
EPXHEAD1	1"



Apollo® Expansion PEX Sleeves		
EPXS1225PK	1/2"	25 Pack
EPXS3425PK	3/4"	25 Pack
EPXS125PK	1"	10 Pack

Compatible with Uponor (Wirsbo) ProPEX™.

APOLLO EXPANSION
PEX

The Mosack Group, Inc.
Mint Hill, NC 28227
1.888.229.2874
www.apolloflow.com