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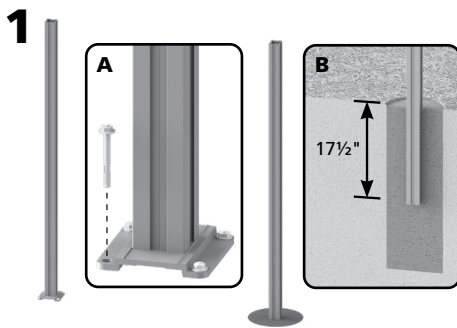
⚠ Important Information

Maximum Wind Gust Speed*	Maximum Post Spacing
Up to 105 mph	6 ft
Up to 125 mph	4 ft

*Wind speeds per ASCE 7-16, Exposure Category B, Risk Category 1, installed on flat ground. For all other applications consult with a local professional engineer.

Tools and Materials Needed

Drill	Level	Post hole digger
Driver bits	Measuring tape	Shovel
Hammer	Wood fence boards	Concrete mixing equipment
Hammer drill	Brackets for Wood Boards	Concrete trowel
5/16" Drill bit for concrete	Posts	Dry premixed concrete (per post):
3/16" Drill bit for metal	#12x1" flat head screws	Climate with frost heave - 200lb.*
7/16" Wrench	#8x3/4" pan head screws	Climate without frost heave - 100lb.*
		*Quantities are estimated. Always check with your local codes for post hole size and depth.



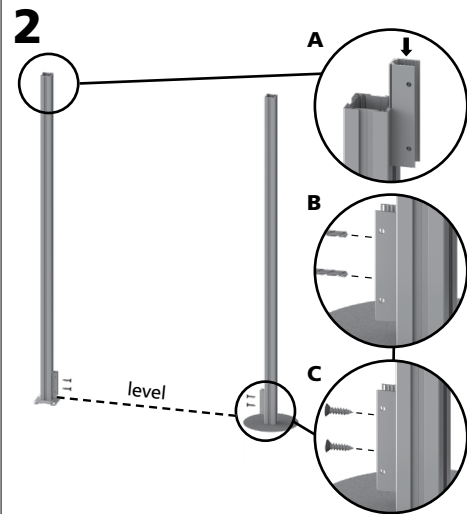
Measure and mark the position of all posts and ensure they are aligned.

A: For hard-surface posts: Position first post. For concrete attachment, use hammer drill with 5/16" masonry bit to drill four holes 3" deep through each corner of post base. Clean holes. Use hammer to insert assembled concrete anchors (provided) until washer is touching post base. Use 7/16" wrench to tighten nuts. Ensure post is plumb. Position second post (do not secure it yet).

B: For in-ground posts: Position first post and second post. Dig the post holes. Position posts in the post holes and brace plumb. Mix and pour concrete into the post holes.

Recommended post depth underground: 17½"

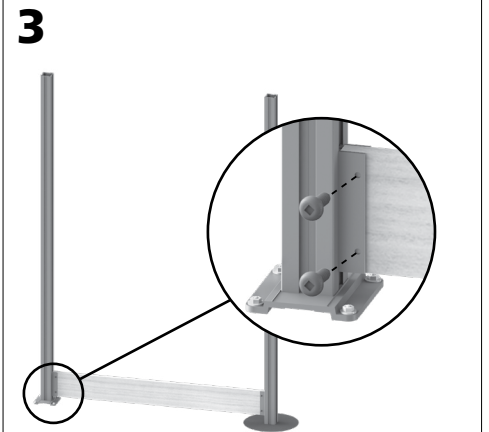
⚠ Always check your local codes for post hole size and depth. Post holes should extend below the frost line.



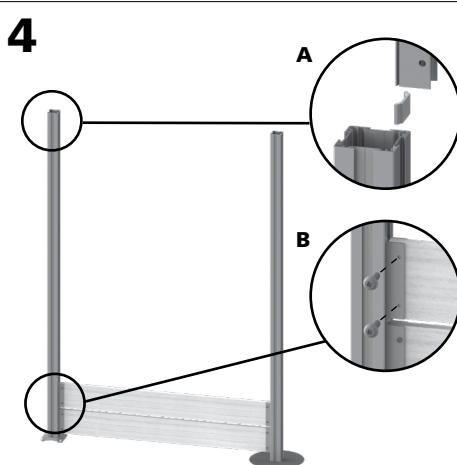
A: Slide first bracket into slot on post and position at desired height.

B: Drill two 3/16" holes through each bracket and post, 1" from each end of bracket. **C:** Fasten each bracket to post with two #12x1" flat head screws (not provided).

⚠ Ensure holes on edge of bracket are on desired side.



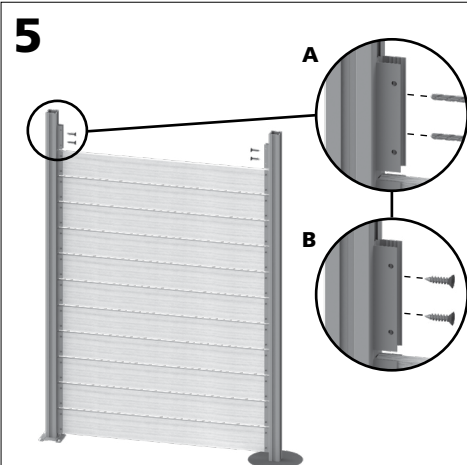
Cut board to required length. Slide board into brackets and fasten board to brackets with four #8x3/4" pan head screws (not provided).



Cut remaining boards to required length.

A: Slide one spacer into each post, followed by a bracket.

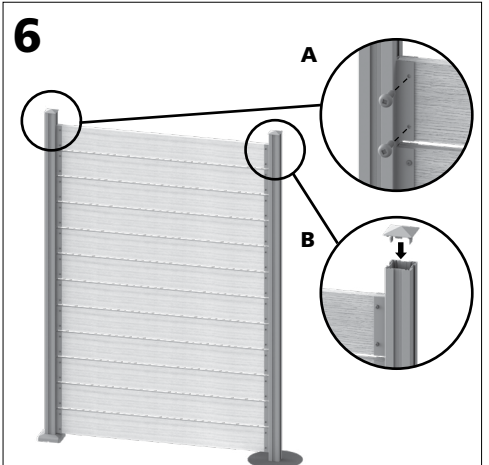
B: Position a board into the brackets and fasten using four #8x3/4" pan head screws (not provided). Repeat until there is one board left to install.



Slide final spacer and bracket into each post.

A: Drill two 3/16" holes through each bracket and post, 1" from each end of bracket.

B: Fasten brackets to posts with two #12x1" flat head screws (not provided).



A: Position board into brackets and fasten using four #8x3/4" pan head screws (not provided).

B: Install post caps.